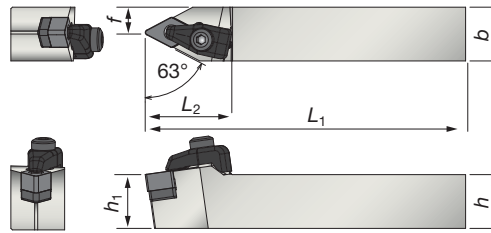
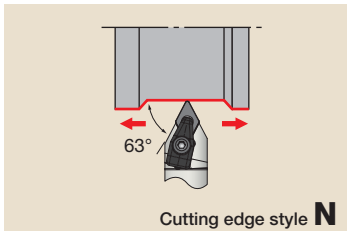


CDNN N

Turning & External Profiling

C type (Negative rake, Double clamping system)



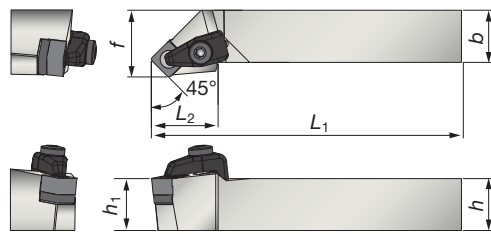
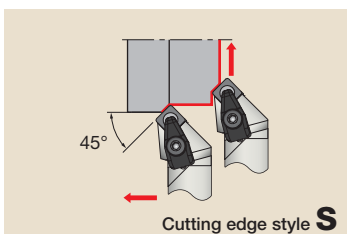
Cat. No.	Stock	Dimensions (mm)							Std. Corner r_{FE}	insert
		h	b	L_1	L_2	h_1	f	f_2		
CDNN2525M1507-RD	●	25	25	150	40	25	12.5	—	1.2	DNGD1507□□

*Recommend clamping torque: 4.0 N·m

CSSN R/L

Turning, Facing & Chamfering

C type (Negative rake, Double clamping system)



Right hand (R) shown.

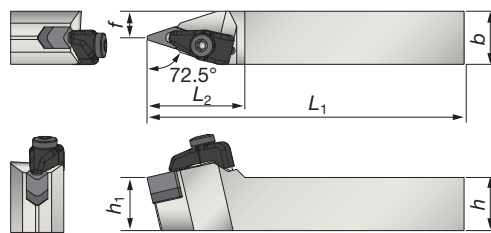
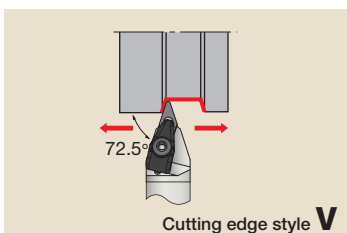
Cat. No.	Stock	Dimensions (mm)							Std. Corner r_{FE}	insert
		h	b	L_1	L_2	h_1	f	f_2		
CSSNR2525M1207-RD	●	25	25	150	32	25	32	—	1.2	SNGD1207□□
CSSNL2525M1207-RD	●	25	25	150	32	25	32	—	1.2	

*Recommend clamping torque: 4.0 N·m

CWVN N

Turning & Facing

C type (Negative rake, Double clamping system)



Cat. No.	Stock	Dimensions (mm)							Std. Corner r_{FE}	insert
		h	b	L_1	L_2	h_1	f	f_2		
CVVNN2525M1607-RD	●	25	25	150	46	25	12.5	—	1.2	VNGD160712

*Recommend clamping torque: 4.0 N·m

● : Stocked items

Standard cutting conditions

Application	Grades	Work materials	Cutting speed V_c (m/min)	Depth of cut a_p (mm)	Feed f (mm/rev)
	FX105	Grey cast irons	700 (300 - 1000)	1.0 (0.05 - 3.0)	0.3 (0.05 - 0.6)
		Ductile cast irons	200 (100 - 300)	1.0 (0.05 - 3.0)	0.2 (0.05 - 0.4)