



Więcej informacji

Narzędzia do rowków i odcinania

**ADD**<sup>ORCE</sup>**FCUT**

Tungaloy Report No. 543S1-G

## Wprowadzamy noże i listwy z chłodzeniem wewnętrznym



## NOŻE

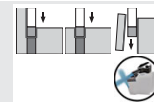
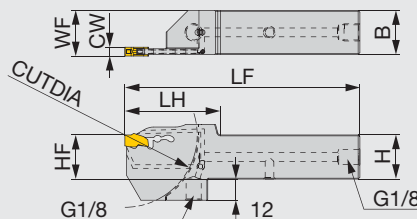
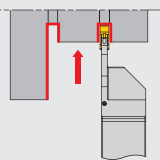
### QSER-CHP

Złącze bezpośrednie chłodziwa

Złącze rury chłodziwa

Noże do rowków zewnętrznych i odcinania.

**New**



Pokazano prawy (R).

Oznaczenie	CW	Rozmiar gniazda	CUTDIA	H	B	LF	LH	HF	WF
QSER2525-3D66-CHP	3	3	66	25	25	121	42	25	25.3
QSER2525-4D82-CHP	4	4	82	25	25	132	53	25	25.4
QSER2525-5D82-CHP	5	5	82	25	25	132	53	25	25.5

#### CZĘŚCI ZAMIENNE



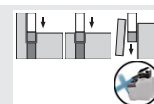
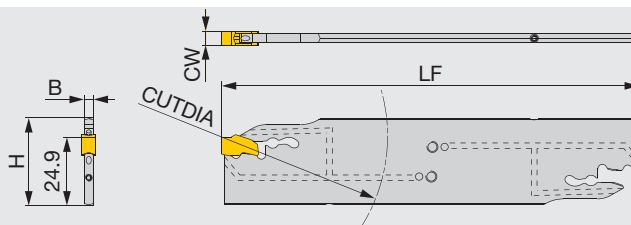
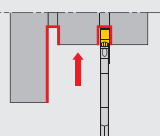
Oznaczenie	Klucz 1	Korek złącza rurowego	Klucz 2
QSER...	QL-39	PLUGG1/8-6.5TL360	P-5

## LISTWY

### QSP-CHP

Listwy do głębokich rowków zewnętrznych i odcinania.

**New**



Oznaczenie	CW	Rozmiar gniazda	CUTDIA	H	B	LF
QSP32-2D-CHP	2	2	66	32	1.8	151
QSP32-3D-CHP	3	3	120	32	2.5	151
QSP32-4D-CHP	4	4	120	32	3.2	151
QSP32-5D-CHP	5	5	120	32	4	151

#### CZĘŚCI ZAMIENNE

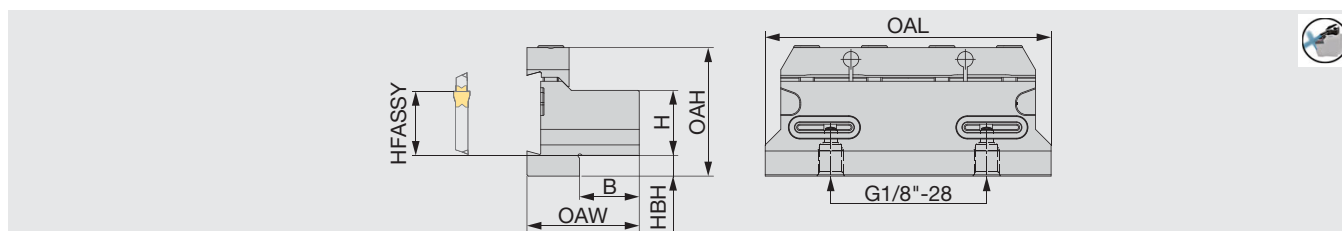


Oznaczenie	Klucz	Wkręt uszczelniający
QSP...	QL-39	SGC340

## BLOK NARZĘDZIOWY

### CTBU-CHP

Blok narzędziowy z doprowadzeniem chłodziwa pod wysokim ciśnieniem.



Oznaczenie	H	B	OAL	HFASSY	HBH	OAH	OAW	Listwa (Opcja)
CTBU25-32-CHP	25	23	110	25	8	50	43.2	QSP32-"D-CHP

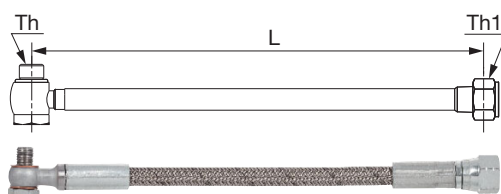
Stosowane ciśnienie chłodziwa 14 MPa.

CZĘŚCI ZAMIENNE				
Oznaczenie	Śruba mocująca	Docisk	Klucz	O-ring
CTBU25-32-CHP	SRM6X16DIN912-12.9	CT-110	P-5	OR14X2.5NN

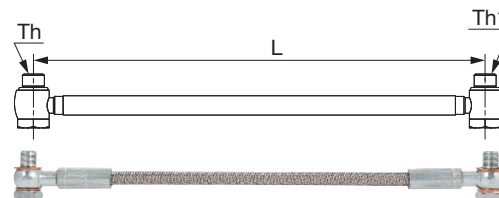
## CZĘŚCI DO WĘŻA CHŁODZIWA

### Wąż przyłączeniowy

Rys.1

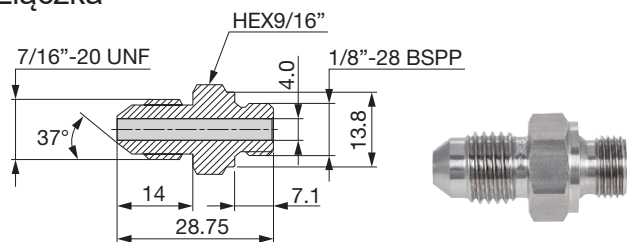


Rys.2



Oznaczenie	Długość L	Th	Gwint Th1	Maks. ciśnienie (Mpa)	Rys.
CHP-HOSE-G1/8-7/16-200BS	200	G1/8"-28 BSPP	7/16"-20 UNF	26	1
CHP-HOSE-G1/8-7/16-250BS	250	G1/8"-28 BSPP	7/16"-20 UNF	26	1
CHP-HOSE-5/16-7/16-200BS	200	5/16"-24UNF	7/16"-20 UNF	20	1
CHP-HOSE-5/16-G1/8-200BS	200	5/16"-24UNF	G1/8"-28 BSPP	20	1
CHP-HOSE-G1/8-G1/8-200BB	200	G1/8"-28 BSPP	G1/8"-28 BSPP	26	2
CHP-HOSE-G1/8-G1/8-250BB	250	G1/8"-28 BSPP	G1/8"-28 BSPP	26	2

### Złączka



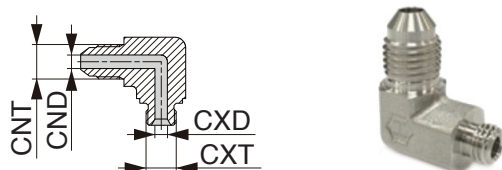
Oznaczenie
CHP-NIPPLE-G1/8-7/16UNF

### Podkładka uszczelniająca



Oznaczenie	øD	ød	W
CHP-COPPER-SEAL1/8	15	10	1
CHP-COPPER-SEAL5/16	11.9	8.15	1.35
CHP-COPPER-SEAL5/16-2.5	9.4	8	2.5

### Kolanko przyłączeniowe



Oznaczenie	CNT	CND	CXT	CXD
CHP-ELBOW-90-G1/8-7/16UNF	7/16"-20 UNF	4.4	1/8"-28 BSPP	4
CHP-ELBOW-90-5/16-7/16UNF	7/16"-20 UNF	4.4	5/16"-24 UNF	4

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