

2022A Expansion

**NEW!**

we improve...  
we evolve...  
we **ADD**



# ADDFORCE PROMOTION

*Valid from January 1, 2022 to June 30, 2022*



[www.tungaloy.com/us](http://www.tungaloy.com/us)

Valid from January 1, 2022 to June 30, 2022

## SUPERB STABILITY AND PRODUCTIVITY FOR DEEP GROOVING AND PARTING-OFF OPERATIONS

ADD highly rigid self-clamping system to improve productivity in deep grooving and parting-off operations

**BUY 20** inserts  
AND  
**GET 1** blade

**FREE of charge!**  
Promo code: **TG147**

**BUY 10** inserts AND  
1 block  
AND  
**GET 1** blade

**FREE of charge!**  
Promo code: **TG148\***

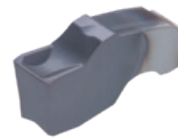
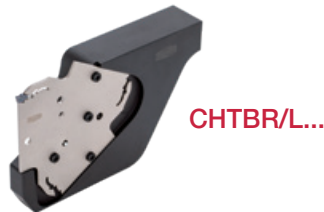


**Inserts:**  
QGM...  
QGS...  
CW = .079" ~ .197" (2 - 5 mm)  
Grade:  
AH7025

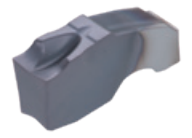
**Block:**  
CHTBR/L...  
H = 0.75", 1.00", 1.25" (20, 25 and 32 mm)

\*not fulfillable on webshop, must call customer service

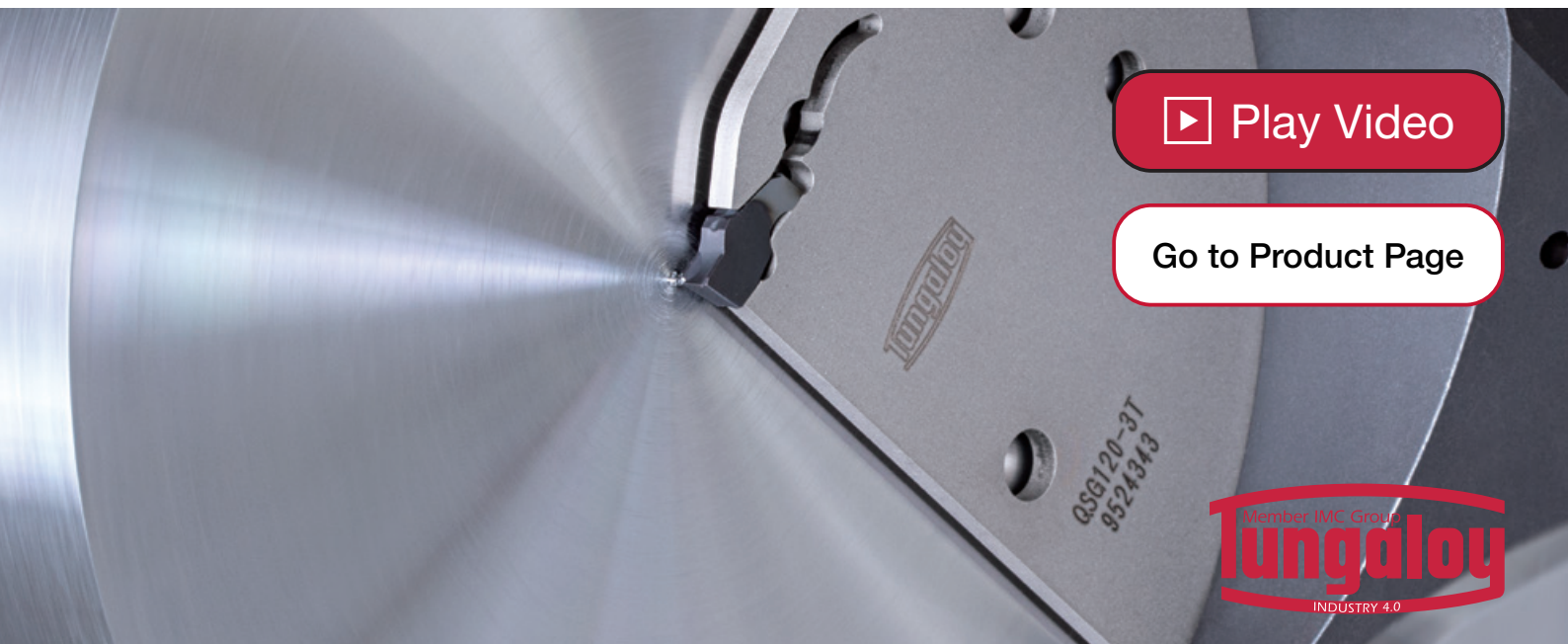
**Blade:**  
QSG...  
CW = .079" ~ .197" (2 - 5 mm)  
Max cut-off diameters:  
CUTDIA =  $\varnothing$ 2.047",  $\varnothing$ 3.228",  $\varnothing$ 4.724" ( $\varnothing$ 52,  $\varnothing$ 82 and  $\varnothing$ 120 mm)



**QGM**  
The first choice chipbreaker for grooving and parting-off



**QGS**  
Sharp cutting edge for lower cutting force



[▶ Play Video](#)

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Valid from January 1, 2022 to June 30, 2022

## 0.024" AND 0.031" (0.6 AND 0.8 MM)-WIDE PARTING INSERTS WITH PRESSED 3D CHIPBREAKER

ADD significant reduction of material waste for increased mass-production economy

**BUY 20** inserts  
AND  
**GET 1** holder

**FREE**  
of charge!

Promo code: **TG149**

**BUY 20** inserts  
AND  
**GET 1** CHP holder at

**40 %**  
additional  
discount!

Promo code: **TG149**



**Inserts:**  
**JXPS06R/L06F**  
 CW = 0.024" (0.6 mm)  
**JXPS12R/L08F**  
 CW = 0.031" (0.8 mm)  
**Grade:**  
 SH725

**Toolholders:**  
**JSXXR/L...**  
**JSXXR/L\*\*-S**  
**JSXXR/L\*\*-CHP**  
**JSXXR\*\*-S-CHP**  
 H = 0.500", 0.625" (10, 12, 16 mm)



JXPS06\*\*06F

JXPS12\*\*08F

Innovative JXPS chipbreaker enables effective chip control

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## 6-CORNER CBN INSERT FOR MORE RELIABLE, ECONOMICAL AND PRODUCTIVE I.D. TURNING OF HARD PARTS

ADD double-sided CBN inserts with **WavyJoint** brazing technology for light cutting action of positive inserts

**BUY 5** CBN inserts

AND

**GET 1** holder

**FREE**  
of charge!

Promo code: **TG138**

**Inserts:**

**6QS-WXGQ...**

RE = 0.008" - 0.031" (0.2 - 0.8 mm)

**6QS-WXGU\*\*<sup>-HP</sup>**

RE = 0.016", 0.031" (0.4, 0.8 mm)

**Grades:**

**BXA20**

**BXA10**

**Toolholders:**

**A-SWLXR/L...**

DCONMS =  $\varnothing 0.375"$  -  $\varnothing 0.750"$  ( $\varnothing 10$  -  $\varnothing 20$  mm)

**E-SWLXR/L...**

DCONMS =  $\varnothing 0.375"$  -  $\varnothing 0.750"$  ( $\varnothing 10$  -  $\varnothing 20$  mm)



**6QS-WXGQ...**

Double-sided insert with six positive cutting edges for excellent cost-per-edge economy for reduced tool cost.



**6QS-WXGU\*\*<sup>-HP</sup>**

The **HP** chipbreaker provides excellent surface quality and good chip control.



**E-SWLXR/L...**



**A-SWLXR/L...**

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## NEW SOLID CARBIDE BORING BARS & SLEEVE WITH 4 PERIPHERAL COOLANT JETS FOR MAXIMUM PRODUCTIVITY AND ECONOMY

ADD wear and chipping resistant **SH725** for long and predictable tool life

**BUY 10** solid bars

AND

**GET 1** sleeve

**FREE**  
of charge!

Promo code: **TG137**



**Solid bars:**

TBTR/L...

TBPR...

TBUR...

TBCR...

TBBR...

TBIR...

TBRR...

TBFR...

TBSR...

TBGR...

DMIN =  $\varnothing 1 - 15$  mm

**Grade:**

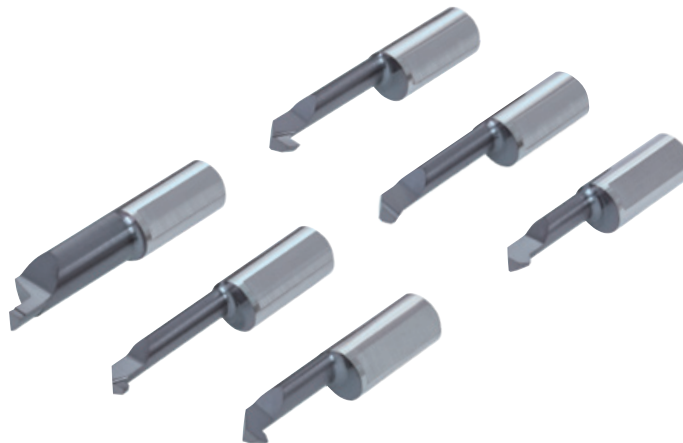
**SH725**

**Sleeve:**

**JBBS\*\*-4N**

DCONMS =  $\varnothing 0.5'' - \varnothing 1.0''$  ( $\varnothing 12 - \varnothing 25.4$  mm)

DCONWS =  $\varnothing 4, \varnothing 7$  mm



[▶ Play Video](#)

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## INNOVATIVE MODULAR HEAD SYSTEM FOR SWISS MACHINES

ADD flexibility and productivity to your swiss turning operations

**BUY 20 inserts**

AND

**GET 1 head**

**FREE**  
of charge!

Promo code: TG136



QC12\*\*Y-CHP

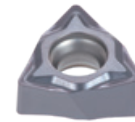
**BUY 20 inserts**

AND

**GET 1 CHP head at**

**50 %**  
additional  
discount!

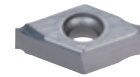
Promo code: TG136



WXGU...



DXMU...



DXGU...



VXGU...

**Heads:**

- QC12...
- QC12\*\*-CHP
- QC12\*\*-Y
- QC12\*\*-Y-CHP

**Grades:**

- AH725, AH7025, AH8015, NS9530
- KS05F, GT9530, J9530, J740, SH725, TH10

\*Promotion applicable grades depend on insert shape.

**Inserts:**

- DXGU..., DXMU..., VXGU..., WXGU...
- TCL18R..., TCS18R..., TCP18R/L...
- TCT18F/R/L..., TCG18R/L..., J10ER...



TCP...



J10ER...



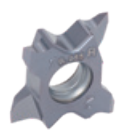
TCL...



TCS...



TCG...



TCT...



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## ZF AND ZM CHIPBREAKERS FOR EXCELLENT CHIP CONTROL IN PROFILING AND TURNING WITH VARYING DEPTHS

ADD small-sized turning inserts for better insert economy and incomparable performances

**BUY 50** inserts  
AND  
**GET**

**20 %**  
additional  
discount!  
Promo code: **TG140**

Inserts:

CNMG 33°E-ZF/ZM

DNMG 33°E-ZF/ZM

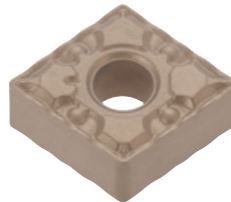
VNMG 2.33°E-ZF/ZM

WNMG 33°E-ZF/ZM

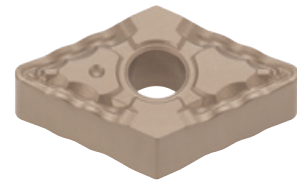
Grades:

T9215

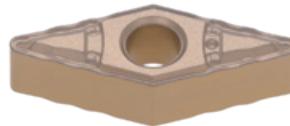
T9225



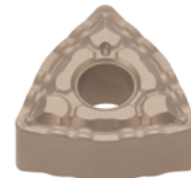
CNMG...



DNMG...



VNMG...



WNMG...

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# VERSATILE HIGH-FEED MILLING CUTTER SERIES NOW OFFERS SIZE-03 UER INSERTS FOR EXOTIC MATERIALS

ADD low approach angles for longer tool life in difficult-to-cut materials

**BUY 10 inserts per pocket**  
up to max 50 inserts  
**AND**  
**GET 1 cutter**

**FREE**  
**of charge!**

**Promo code: TG141**



**LNMU03UER...**  
Double-sided insert with 4 cutting edges

**Insert:**

**LNMU03UER-ML/MJ**  
APMX = 0.035" (0.9 mm)

**Grade:**

**AH130**  
**AH3225**  
**AH8015**

**Bore type:**

**TXN03...**  
DCX =  $\phi 1.50$ " -  $\phi 2.00$ "



**TXN03...**

**Shank type:**

**EXN03...** (Short type, with center through coolant hole)  
DCX =  $\phi 0.625$ " -  $\phi 1.250$ "

**EXN03\*\*-L** (Long type, with center through coolant hole)  
DCX =  $\phi 0.625$ " -  $\phi 1.250$ "

**EXN03\*\*-C** (Short type, with coolant directly to the tool tips)  
DCX =  $\phi 0.750$ " -  $\phi 1.250$ " ( $\phi 16$  -  $\phi 40$  mm)

**EXN03\*\*-L-C** (Long type, with coolant directly to the tool tips)  
DCX =  $\phi 16$  -  $\phi 40$  mm

**EXN03\*\*-N** (Short type, without coolant hole)  
DCX =  $\phi 16$  -  $\phi 32$  mm

**Modular type:**

**HXN03...** (with center through coolant hole)  
DCX =  $\phi 16$  -  $\phi 32$  mm

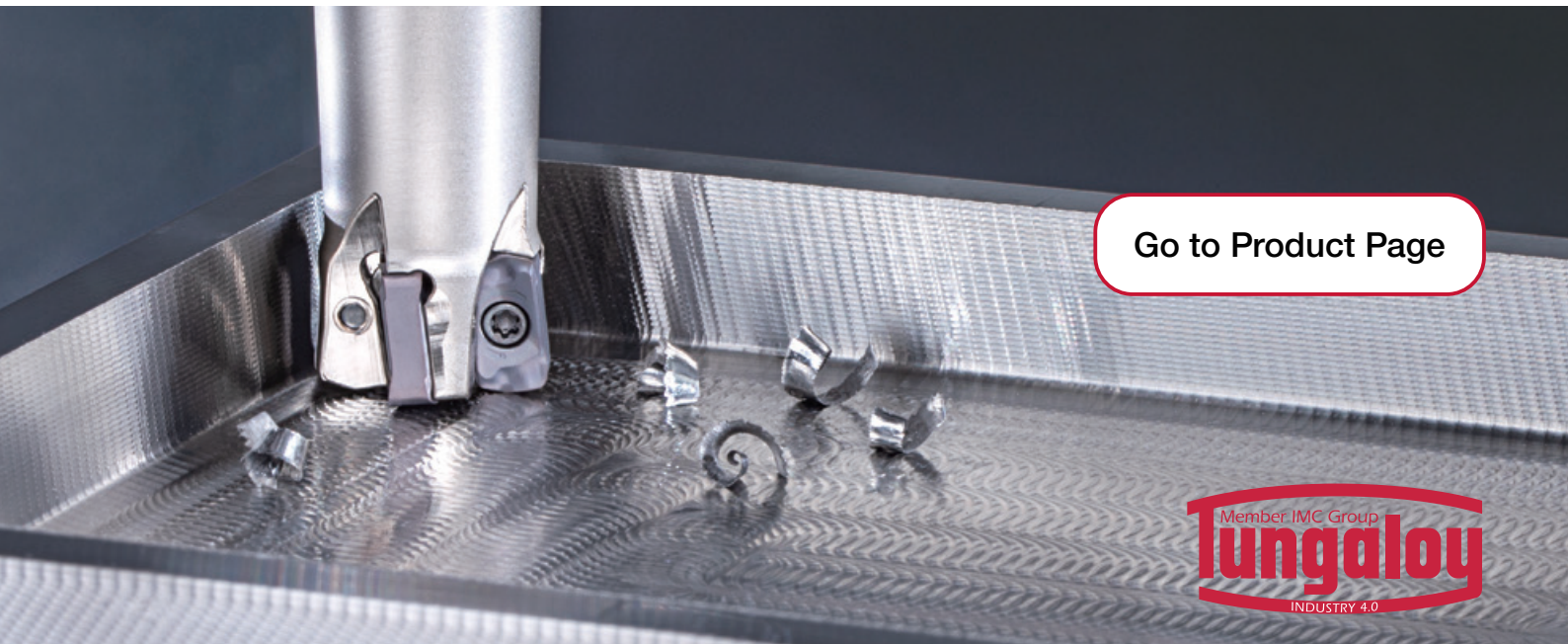
**HXN03\*\*-C** (with coolant directly to the tool tips)  
DCX =  $\phi 16$  -  $\phi 40$  mm



**HXN03...**



**EXN03...**



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## HIGH PERFORMANCE AND PROFITABILITY IN HIGH-FEED MILLING OPERATIONS

ADD more cutting edges per insert to your machining operations

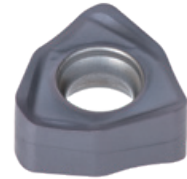
**BUY 10** inserts per pocket  
up to max 50 inserts

AND

**GET 1** cutter

**FREE**  
of charge!

Promo code: **TG142**



**WXMU03-MM**

Economical double-sided inserts with six cutting edges

**Insert:**

**WXMU03-MM**

APMX = 0.039"

**Grades:**

**AH3225**

**AH8015**

**Bore type:**

**TXWX03...**

DCX =  $\varnothing$ 1.50",  $\varnothing$ 2.00"

**Shank type:**

**EXWX03... (Short type)**

DCX =  $\varnothing$ 0.625" -  $\varnothing$ 1.250"

**EXWX03\*\*L (Long type)**

DCX =  $\varnothing$ 0.625" -  $\varnothing$ 1.250"

**Modular type:**

**HXWX03...**

DCX =  $\varnothing$ 16 -  $\varnothing$ 32 mm



**HXWX03...**



**TXWX03...**



**EXWX03...**

[▶ Play Video](#)

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## NEW SIZE -04 INSERTS FOR ENHANCED SHOULDER MILLING CAPABILITY

ADD a broadened range of unique V-bottom shape inserts for higher productivity

**BUY 10** inserts per pocket  
up to max 50 inserts

AND

**GET 1** cutter

**FREE**  
of charge!

Promo code: TG143

**Insert:**

**AVMT04-MM**

APMX = 0.157" (4 mm)

**Grades:**

AH120

AH3225

**Shank type:**

**EPAV04...** (Short type)

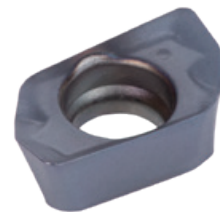
DC =  $\varnothing 6$  -  $\varnothing 16$  mm

**EPAV04\*\*L** (Long type)

DC =  $\varnothing 8$  -  $\varnothing 16$  mm

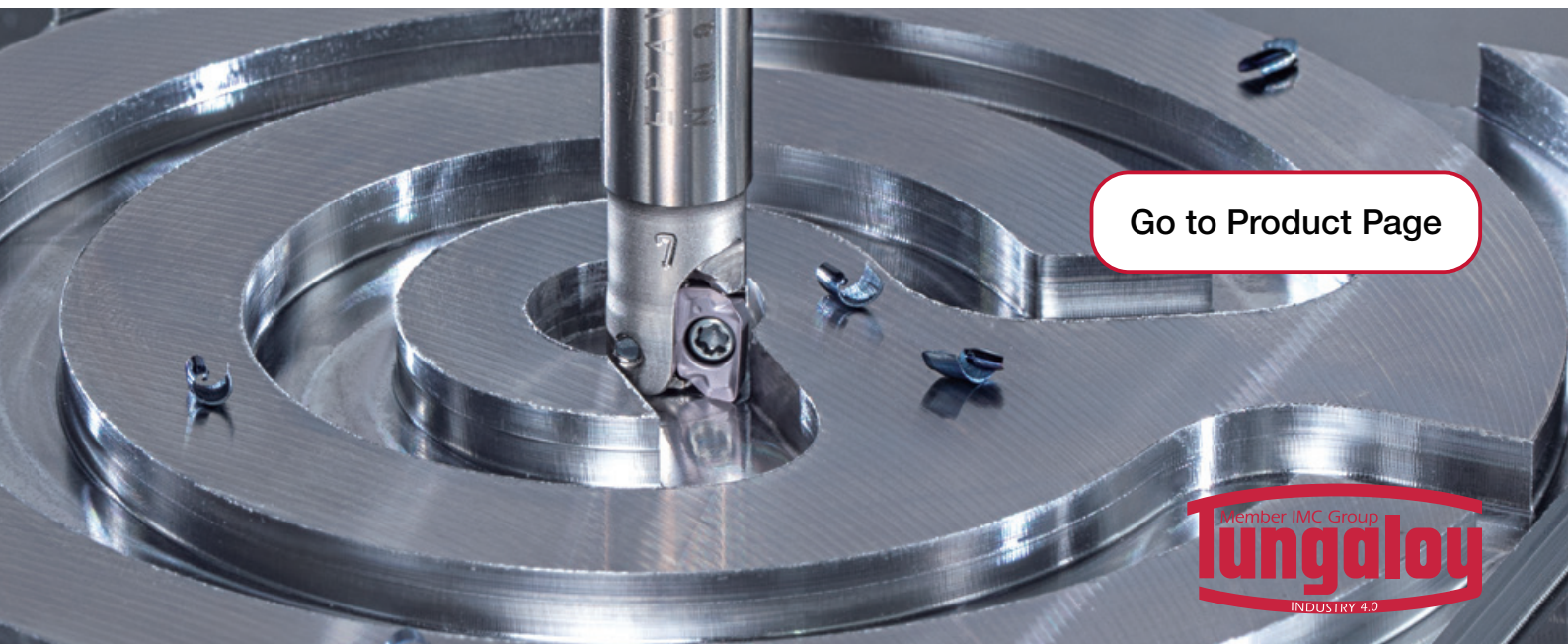


EPAV04...



AVMT04-MM

Unique V-bottom shape inserts for maximum productivity



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# ALL-ROUND CUTTER WITH CENTER CUTTING CAPABILITY FOR ULTIMATE MACHINING VERSATILITY — FROM SHOULDER MILLING TO HOLE MAKING

ADD high cost-per-edge economy with four-edged inserts

**BUY 10 inserts per pocket**

AND

**GET 1 cutter**

**FREE**  
*of charge!*

Promo code: **TG146**



**LXMU\*\*-MM**  
Four total cutting edges for highest insert economy

**Insert:**

**LXMU08/10/12-MM**

APMX = 0.276" - 0.433" (7 - 11 mm)

**Grades:**

AH3225

AH8015

AH120

**Shank type:**

**EVLX08/10/12...** (Short type)

DC =  $\varnothing$ 0.625" -  $\varnothing$ 1.00" ( $\varnothing$ 16 -  $\varnothing$ 25 mm)

**EVLX08/10/12\*\*L** (Long type)

DC =  $\varnothing$ 0.625" -  $\varnothing$ 1.00" ( $\varnothing$ 16 -  $\varnothing$ 26 mm)

**Modular type:**

**HVLX08/10/12...**

DC =  $\varnothing$ 16 -  $\varnothing$ 25 mm



EVLX...



HVLX...

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## AH3225 GRADE FOR IMPROVED MACHINING EFFICIENCY AND ECONOMY

ADD long and predictable tool life with face milling cutters with economical 10 edged inserts

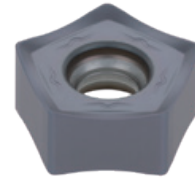
**BUY 10** inserts per pocket  
up to max 50 inserts

AND

**GET 1** cutter

**FREE**  
of charge!

Promo code: **TG145**



PN\*\*U09...

Double sided pentagonal insert

### Inserts:

PNMU09-MJ

APMX = 6.4 mm

PNCU09\*\*-MJ/ML

APMX = 6.4 mm

### Grade:

AH3225

### Bore type:

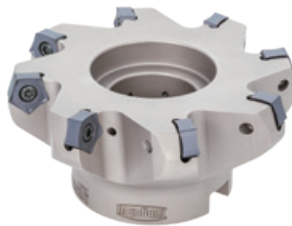
TEN09R/L...

DC =  $\varnothing 2.00''$  -  $\varnothing 5.00''$  ( $\varnothing 50$  -  $\varnothing 125$  mm)

### Shank type:

EEN09...

DC =  $\varnothing 1.25''$  -  $\varnothing 1.50''$  ( $\varnothing 32$  -  $\varnothing 80$  mm)



TEN09R/L...



EEN09...

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# LATEST AH3225 GRADE MAXIMIZES YOUR PRODUCTIVITY AND PROFITS IN SHOULDER MILLING

ADD exceptional reliability and long tool life in steel machining

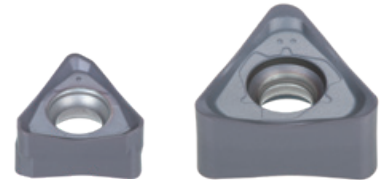
**BUY 10 inserts per pocket**  
up to max 50 inserts

AND

**GET 1 cutter**

**FREE of charge!**

Promo code: **TG144**



TNMU07...

TNMU12...

1st choice versatile geometry with good surface finish

**Inserts:**

**TNMU07\*\*-MJ**

APMX = 0.256" (6.5 mm)

**TNMU12\*\*-MJ/NMJ**

APMX = 0.433" (11 mm)

**TNMU12\*\*R\*\*-MJ**

APMX = 0.433" (11 mm)

**TNGU12\*\*R\*\*-MJ**

APMX = 0.433" (11 mm)

**Grade:**

**AH3225**

**Bore type:**

**TPTN07...**

DC =  $\varnothing 2.00$ " ( $\varnothing 40$ ,  $\varnothing 50$ ) mm

**TPTN12...**

DC =  $\varnothing 2.00$ " -  $\varnothing 5.00$ " ( $\varnothing 50$  -  $\varnothing 125$ ) mm

**Shank type:**

**EPTN07...** (Short type)

DC =  $\varnothing 0.75$ " -  $\varnothing 1.25$ " ( $\varnothing 18$  -  $\varnothing 32$ ) mm

**EPTN07\*\*L** (Long type)

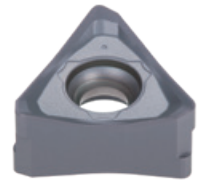
DC =  $\varnothing 0.787$ ",  $\varnothing 1.00$ " ( $\varnothing 20$ ,  $\varnothing 25$ ) mm

**EPTN12...**

DC =  $\varnothing 1.25$ " -  $\varnothing 1.50$ " ( $\varnothing 32$ ,  $\varnothing 40$ ) mm



TPTN...

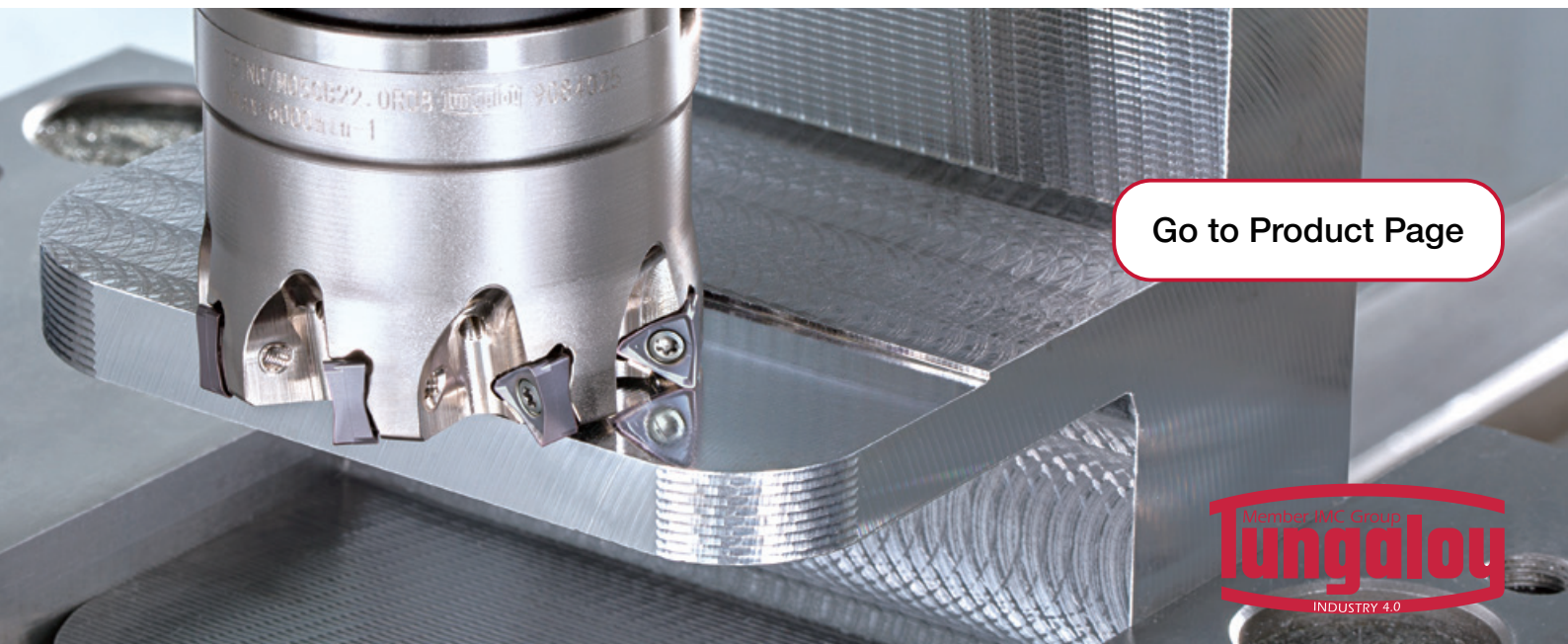


TNGU12...

For close tolerance



EPTN...



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## WORLD'S SMALLEST EXCHANGEABLE HEAD DRILL SERIES

ADD superb performance in small drilling operations

**BUY 4** drill heads

AND

**GET 1** drill body of 3xD at

**50 %**  
additional  
discount!

Promo code: TG150

**BUY 6** heads

AND

**GET 1** drill body of 5xD at

**50 %**  
additional  
discount!

Promo code: TG151



TID-R...

### Drill heads:

**DMP...** (AH725)

DC =  $\varnothing 0.157'' - \varnothing 0.232''$  ( $\varnothing 4 - \varnothing 5.9$  mm)

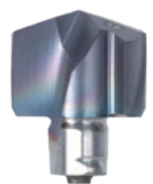
**DMC...** (AH9130)

DC =  $\varnothing 0.157'' - \varnothing 0.232''$  ( $\varnothing 4 - \varnothing 5.9$  mm)



**DMC**

High precision  
drilling head with  
quick centering  
cutting edge style



**DMP**

General purpose  
drilling head ideal  
for various drilling  
applications

### Drill body:

**TID-R...**

L/D = 3,5

DC =  $\varnothing 0.157'' - \varnothing 0.232''$  ( $\varnothing 4 - \varnothing 5.9$  mm)



## EXCHANGEABLE HEAD DRILL SYSTEM IMPROVES PRODUCTIVITY

ADD new head geometries and innovative **AH9130** grade for excellent cutting performance and tool life. Significantly reduced tool change time thanks to simple and easy clamping system

**BUY 4 drill heads**  
AND  
**GET 1 drill body of 1.5xD at**

**50% additional discount!**  
Promo code: **TG152**

**BUY 4 drill heads**  
AND  
**GET 1 drill body of 3 - 3.5xD at**

**50% additional discount!**  
Promo code: **TG153**

**BUY 6 drill heads**  
AND  
**GET 1 drill body of 5 - 6xD at**

**50% additional discount!**  
Promo code: **TG154**

**BUY 8 drill heads**  
AND  
**GET 1 drill body of 8xD at**

**50% additional discount!**  
Promo code: **TG155**



**DMH**  
General purpose head with enhanced cutting edge



**DMF**  
180° flat edges for counterboring and flat bottoms

\*Promotion applicable for DMH and DMF heads only



TID-F...

TID-R...

TIDC...

Grade:  
AH9130

Drill head:

DMH...

DC =  $\varnothing 0.394'' - \varnothing 0.768''$   
(10 -  $\varnothing 19.5$  mm)

DMF...

DC =  $\varnothing 0.236'' - \varnothing 1.020''$   
( $\varnothing 6 - 25.9$  mm)

Drill bodies:

TID-F...

L/D = 1.5, 3, 5, 8  
DC =  $\varnothing 0.236'' - \varnothing 1.020''$   
( $\varnothing 6 - \varnothing 25.9$  mm)

TID-R...

L/D = 3.5, 6, 8  
DC =  $\varnothing 6 - \varnothing 19.9$  mm

TIDC...

L/D = 3, 5  
DC =  $\varnothing 7.5 - \varnothing 19.9$  mm

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## 4-FLUTE SOLID DRILLS FOR EXCEPTIONAL PERFORMANCE

ADD 4 cutting edges for highly productive drilling and longer tool life

**BUY 3** drills

AND

**GET**

**34 %**  
additional  
discount!

Promo code: **TG157**

Drill

DSQ...

L/D = 3,5

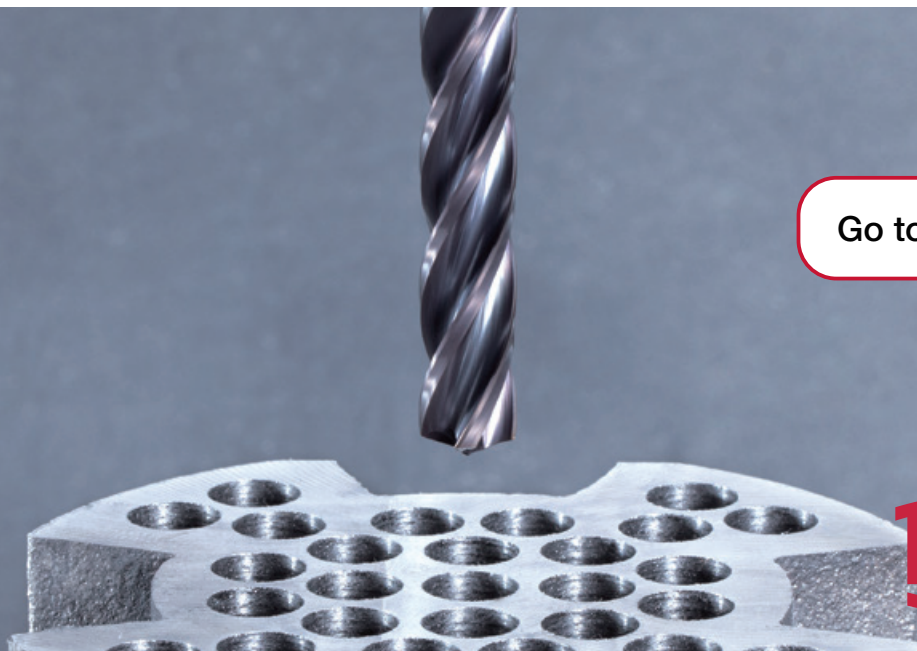
DC =  $\varnothing 0.236'' - \varnothing 0.630''$  ( $\varnothing 6 - \varnothing 16$  mm)

Grade:

AH9130



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# Worldwide Network



## **Tungaloy Corporation (Head office)**

11-1 Yoshima-Kogyodanchi  
Iwaki-city, Fukushima 970-1144 Japan  
Phone: +81-246-36-8501  
Fax: +81-246-36-8542  
www.tungaloy.co.jp

## **Tungaloy America, Inc.**

3726 N Ventura Drive  
Arlington Heights, IL 60004, U.S.A.  
Phone: +1-888-554-8394  
Fax: +1-888-554-8392  
www.tungaloy.com/us

## **Tungaloy Canada**

432 Elgin St. Unit 3  
Brantford, Ontario N3S 7P7, Canada  
Phone: +1-519-758-5779  
Fax: +1-519-758-5791  
www.tungaloy.com/ca

## **Tungaloy de Mexico S.A.**

C Los Arellano 113,  
Parque Industrial Siglo XXI  
Aguascalientes, AGS, Mexico 20290  
Phone: +52-449-929-5410  
Fax: +52-449-929-5411  
www.tungaloy.com/mx

## **Tungaloy do Brasil Ltda.**

Avd. Independencia N4158 Residencial Flora  
13280-000 Vinhedo, São Paulo, Brasil  
Phone: +55-19-38262757  
Fax: +55-19-38262757  
www.tungaloy.com/br

## **Tungaloy Germany GmbH**

An der Alten Ziegelei 1  
D-40789 Monheim, Germany  
Phone: +49-2173-90420-0  
Fax: +49-2173-90420-19  
www.tungaloy.com/de

## **Tungaloy France S.A.S.**

ZA Courtaboef - Le Rio  
1 rue de la Terre de feu  
F-91952 Courtaboef Cedex, France  
Phone: +33-1-6486-4300  
Fax: +33-1-6907-7817  
www.tungaloy.com/fr

## **Tungaloy Italia S.r.l.**

Via E. Andolfato 10  
I-20126 Milano, Italy  
Phone: +39-02-252012-1  
Fax: +39-02-252012-65  
www.tungaloy.com/it

## **Tungaloy Czech s.r.o.**

Turanka 115  
CZ-627 00 Brno, Czech Republic  
Phone: +420-532 123 391  
Fax: +420-532 123 392  
www.tungaloy.com/cz

## **Tungaloy Ibérica S.L.**

C/Miquel Servet, 43B, Nau 7  
Pol. Ind. Bufalvent  
ES-08243 Manresa (BCN), Spain  
Phone: +34 93 113 1360  
Fax: +34 93 876 2798  
www.tungaloy.com/es

## **Tungaloy Scandinavia AB**

Bultgatan 38  
442 40 Kungälv, Sweden  
Phone: +46-462119200  
Fax: +46-462119207  
www.tungaloy.com/se

## **Tungaloy Rus, LLC**

Andropova avenue, h.18/7,  
11 floor, office 3, 115432,  
Moscow, Russia  
Phone: +7-499-683-01-80  
Fax: +7-499-683-01-81  
www.tungaloy.com/ru

## **Tungaloy Polska Sp. z o.o.**

Ul. Irysowa 1, 55-040 Bielany  
Wroclawskie, Poland  
Phone: +48 607 907 237  
www.tungaloy.com/pl

## **Tungaloy U.K. Ltd**

Gallan Park, Watling Street,  
Cannock, WS110XG, UK  
Phone: +44 121 4000 231  
Fax: +44 121 270 9694  
www.tungaloy.com/uk

## **Tungaloy Hungary Kft**

Erzsébet királyné útja 125  
H-1142 Budapest, Hungary  
Phone: +36 1 781-6846  
Fax: +36 1 781-6866  
www.tungaloy.com/hu

## **Tungaloy Turkey**

Serifali Mah.bayraktar Bulvari Kule Sk. No:26  
34775 Umraniye / Istanbul / Turkey  
Phone: +90 216 540 04 67  
Fax: +90 216 540 04 87  
www.tungaloy.com/tr

## **Tungaloy Benelux b.v.**

Tjalk 70  
NL-2411 NZ Bodegraven, Netherlands  
Phone: +31 172 630 420  
Fax: +31 172 630 429  
www.tungaloy.com/nl

## **Tungaloy Croatia**

Ulica bana Josipa Jelačića 87,  
10430, Samobor, Croatia  
Phone: +385 1 3326 604  
Fax: +385 1 3327 683  
www.tungaloy.com/hr

## **Tungaloy Cutting Tool (Shanghai) Co.,Ltd.**

Rm No 401 No.88 Zhabei  
Jiangchang No.3 Rd  
Shanghai 200436, China  
Phone: +86-21-3632-1880  
Fax: +86-21-3621-1918  
www.tungaloy.com/cn

## **Tungaloy Cutting Tools (Taiwan) Co.,Ltd.**

9F. No.293, Zhongyang Rd,  
Xinzhuang Dist, New Taipei City,  
24251 Taiwan  
Phone: +886-2-8521-9986  
Fax: +886-2-8521-8935  
www.tungaloy.com/tw

## **Tungaloy Cutting Tools (Thailand) Co.,Ltd.**

Interlink tower 4th Fl.  
1858/5-7 Bangna-Trad Road  
km.5 Bangna, Bangkok 10260  
Thailand  
Phone: +66-2-751-5711  
Fax: +66-2-751-5715  
www.tungaloy.com/th

## **Tungaloy Singapore (Pte.), Ltd.**

62 Ubi Road 1, #06-11 Oxley BizHub 2  
Singapore 408734  
Phone: +65-6391-1833  
Fax: +65-6299-4557  
www.tungaloy.com/sg

## **Tungaloy Vietnam**

LE04.38, Lexington Residence  
67 Mai Chi Tho St., Dist. 2,  
Ho Chi Minh City, Vietnam  
Phone: +84-2837406660  
www.tungaloy.com/sg

## **Tungaloy India Pvt. Ltd.**

One International Center,  
Unit # 902-A, 9th Floor,  
Tower 1, Senapati Bapat Marg,  
Elphinstone Road (West),  
Mumbai -400013, India  
Phone: +91-22-6124-8804  
Fax: +91-22-6124-8899  
www.tungaloy.com/in

## **Tungaloy Korea Co., Ltd**

#1312, Byucksan Digital Valley 5-cha  
Beotkkot-ro 244, Geumcheon-gu  
153-788 Seoul, Korea  
Phone: +82-2-2621-6161  
Fax: +82-2-6393-8952  
www.tungaloy.com/kr

## **Tungaloy Malaysia Sdn Bhd**

50 K-2, Kelana Mall, Jalan SS6/14  
Kelana Jaya, 47301  
Petaling Jaya, Selangor Darul Ehsan  
Malaysia  
Phone: +603-7805-3222  
Fax: +603-7804-8563  
www.tungaloy.com/my

## **Tungaloy Australia Pty Ltd**

Unit 68 1470 Ferntree Gully Road  
Knoxfield 3180 Victoria, Australia  
Phone: +61-3-9755-8147  
Fax: +61-3-9755-6070  
www.tungaloy.com/au

## **PT. Tungaloy Indonesia**

Kompleks Grand Wisata Block AA-10  
No.3-5 Cibitung  
Bekasi 17510, Indonesia  
Phone: +62-21-8261-5808  
Fax: +62-21-8261-5809  
www.tungaloy.com/id



3726 Ventura Dr.  
Arlington Heights, IL 60004  
[www.tungaloy.com/us](http://www.tungaloy.com/us)

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