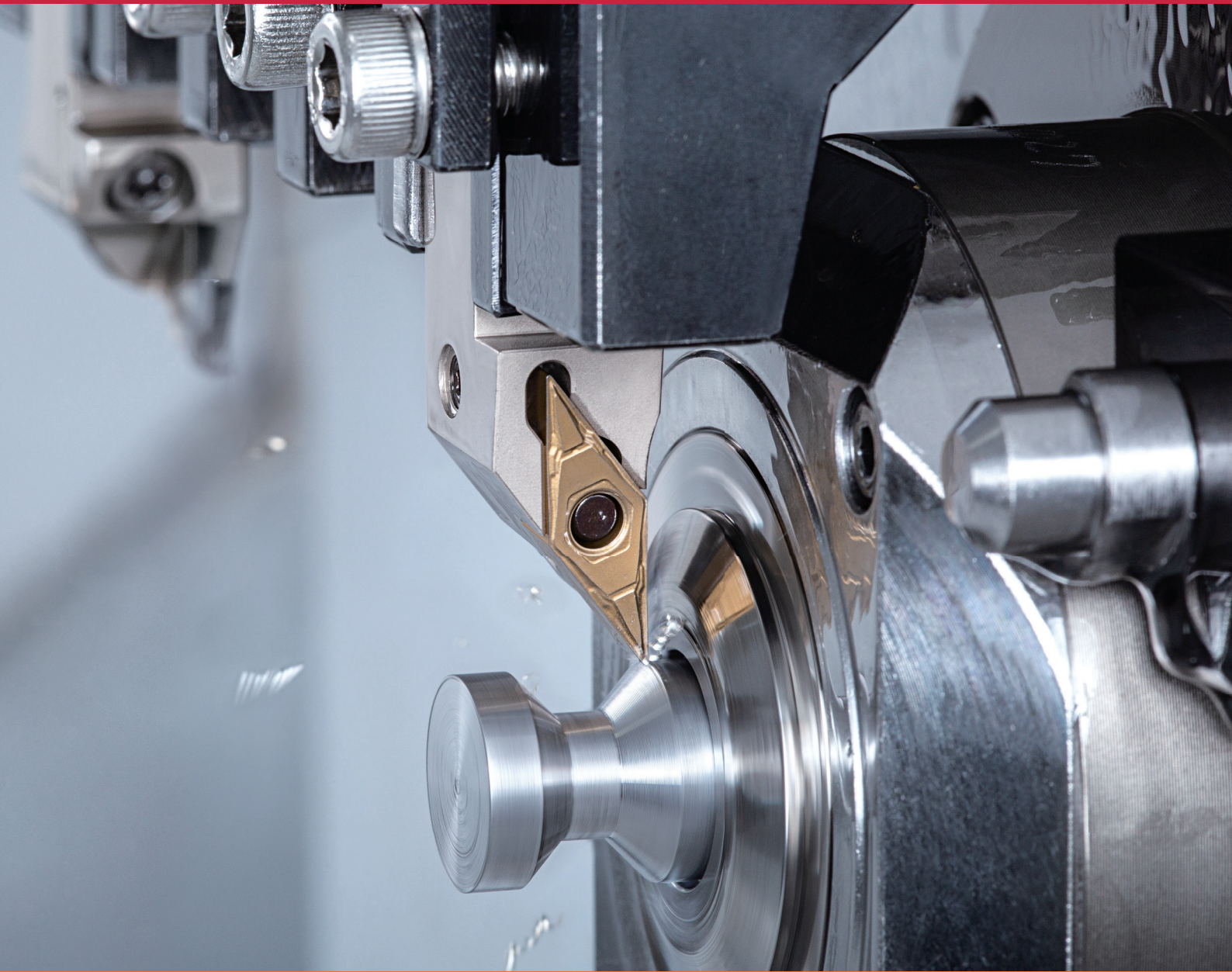


Latest turning toolholders with easy insert clamping system





Enables easy and quick insert exchange

New tool holders for VNMG1204**E insert



New

■ **Machine type**
For Swiss machines

- **Features**
- Lever lock clamping (to be clamped from the back)
 - Without offset
 - Square shanks in sizes: 12X12 and 16X16
 - Insert: VNMG1204**E

■ **Machine type**
For general CNC lathes

- **Features**
- Standard Lever lock clamping
 - With offset
 - Square shanks in sizes: 16X16, 20X20, and 25X25
 - Insert: VNMG1204**E

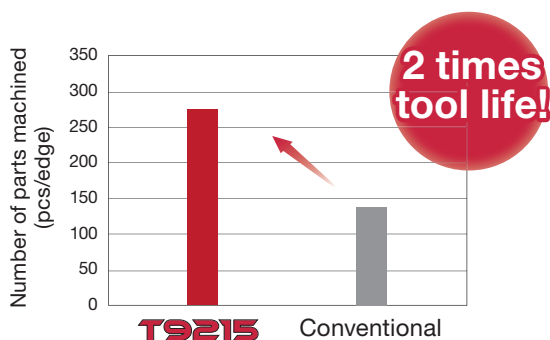
New



Latest grades offer excellent cutting performance in a wide variety of applications

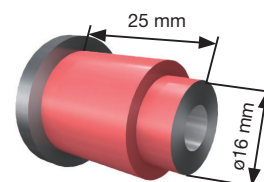
VNMG1204**E line up			
Material	Grade		Chipbreaker
P K	T9215	CVD coating	TF / TSF / TM
P	T9225	CVD coating	TF / TSF
P	AT9530 / GT9530 / NS9530	Coated and uncoated cermets	TSF
M	AH630 / AH645	PVD coating	SS / SM
M	T6120 / T6130	CVD coating	SS / SM

Cutting performance



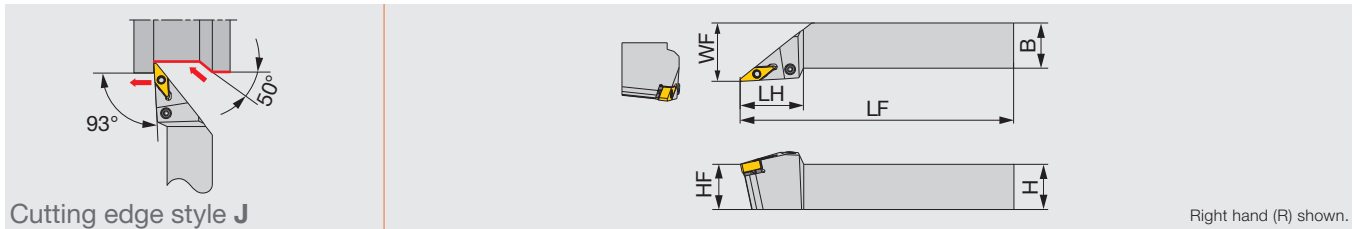
P

Insert : VNMG120404E-TSF T9215
 Workpiece material : S45C / C45
 Cutting speed : $V_c = 150$ m/min
 Feed : $f = 0.1$ mm/rev
 Depth of cut : $a_p = 0.5$ mm
 Coolant : Wet



PVJNR/L-Eco

Lever-lock toolholder with 93° approach angle, for negative 35° rhombic inserts



	Designation	H	B	LF	LH	HF	WF	RE**	Insert	Torque*
New	PVJNR/L1616H1204	16	16	100	35	16	20	0.8	VN**1204...	2
	PVJNR/L2020K1204	20	20	125	35	20	25	0.8	VN**1204...	2
	PVJNR/L2525M1204	25	25	150	35	25	32	0.8	VN**1204...	2

*Torque: Recommended torque (N-m) for clamping

**RE: The holder measurements are true with this insert radius

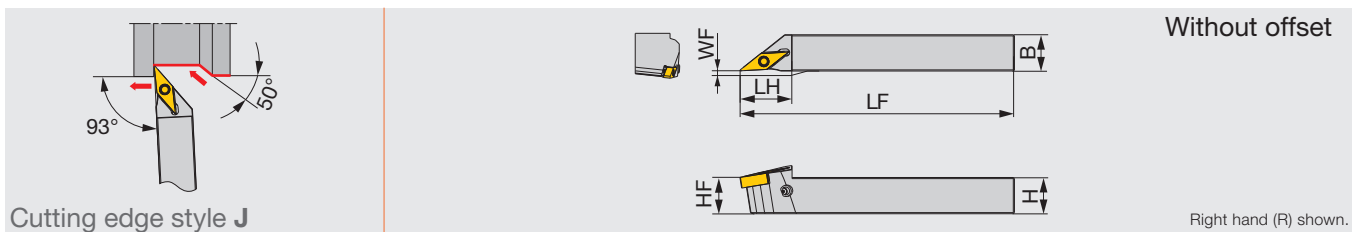
SPARE PARTS

					
Designation	Shim	Clamping screw	Wrench	Spring pin	Lever
PVJNR/L**1204	LSV212	LCS3V	P-2.5	LSP3	LCL3V

New

JPVJ2NR/L-Eco

Back-clamp toolholder with 93° approach angle, for negative 35° rhombic inserts



	Designation	H	B	LF	LH	HF	WF	RE**	Insert	Torque*
	JPVJ2NR/L1212X1204	12	12	120	23	12	0	0.2	VN**1204...	0.9
	JPVJ2NR/L1616X1204	16	16	120	23	16	0	0.2	VN**1204...	0.9

*Torque: Recommended torque (N-m) for clamping

**RE: The holder measurements are true with this insert radius

SPARE PARTS

				
Designation	Lever	Pin	Clamping screw	Wrench
JPVJ2NR/L**1204	SLLV-4	SL-PI-2	SR10400611	HW2.0/5RED

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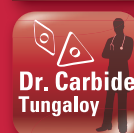


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