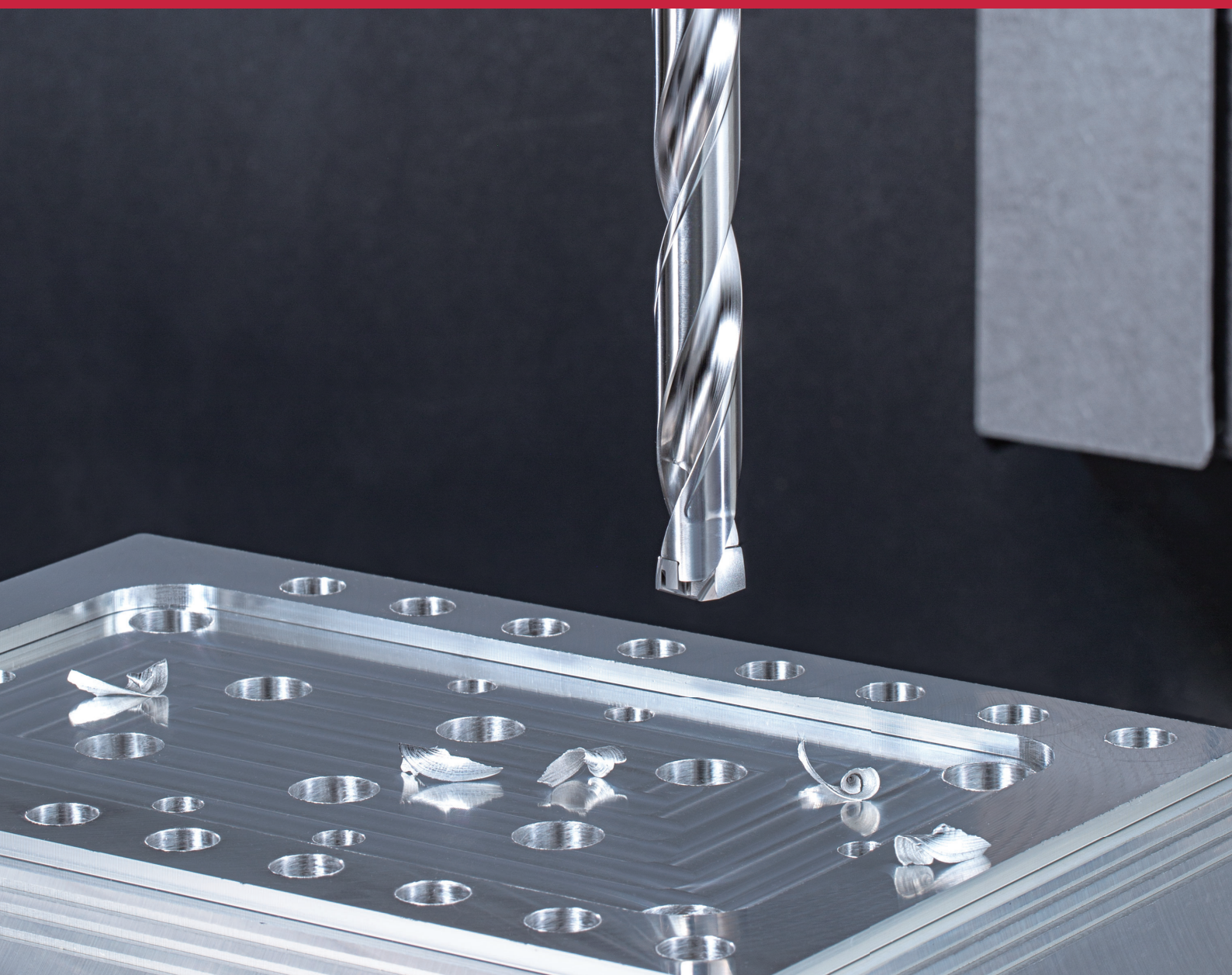


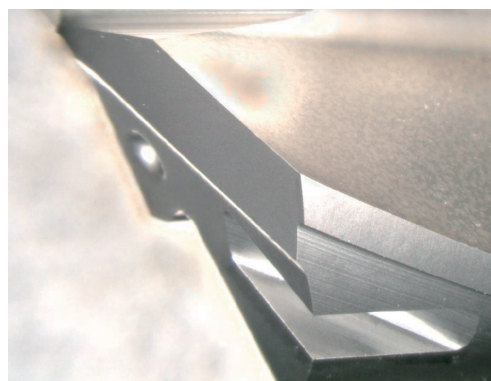
Nuova cuspidale con geometria DMN dedicata ai materiali non-ferrosi - da diametro 10 a 19.5 mm





Per maggiori
informazioni

Ottima resistenza all'incollamento sui materiali non ferrosi



Il tagliente affilato e non rivestito previene la formazione del tagliente di riporto e realizza un'ottima evacuazione truciolo nei materiali non ferrosi.

Controllo truciolo



**Lega di alluminio
(A5052)**



**Fusione di lega di
alluminio
(ADC12)**

N Punta : $\varnothing 13.7$ mm, L/D = 5
Cuspide : DMN137
Grado : KS15F
Velocità di taglio : $V_c = 200$ m/min
Avanzamento : $f = 0.4$ mm/giro
Profondità foro : $H = 40$ mm
Refrigerante : Sì

CONDIZIONI DI TAGLIO STANDARD

ISO	Materiale da lavorare	Velocità di taglio V_c (m/min)	Avanzamento: f (mm/giro) DC (mm)			
			$\varnothing 10 - \varnothing 11.9$	$\varnothing 12 - \varnothing 13.9$	$\varnothing 14 - \varnothing 15.9$	$\varnothing 16 - \varnothing 19.9$
N	Leghe di alluminio ADC12, ecc.	80 - 220	0.25 - 0.4	0.3 - 0.45	0.35 - 0.5	0.4 - 0.6

Nota: le cuspidi DMN vengono montate sui corpi punta TID.

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