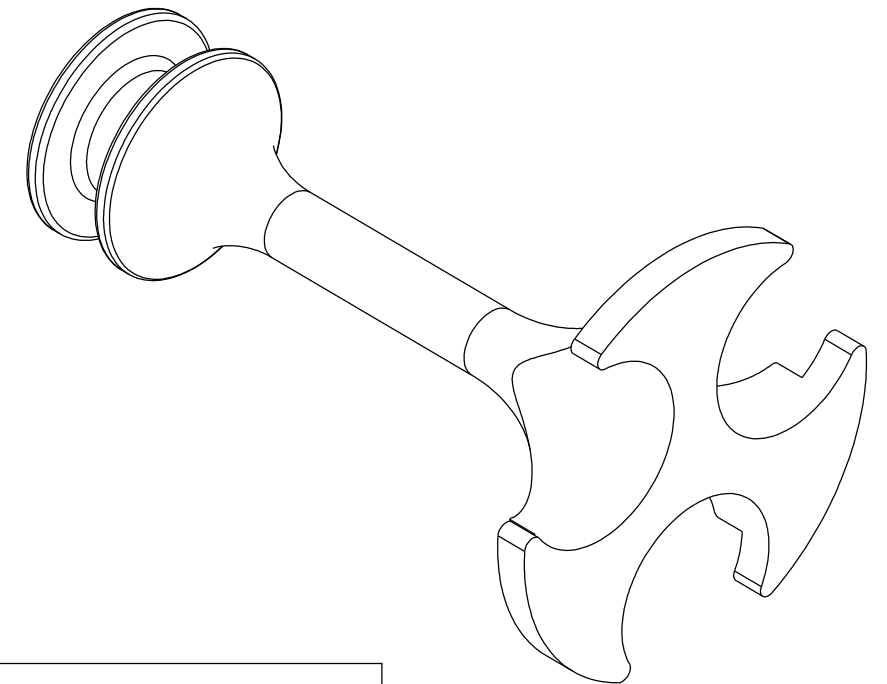
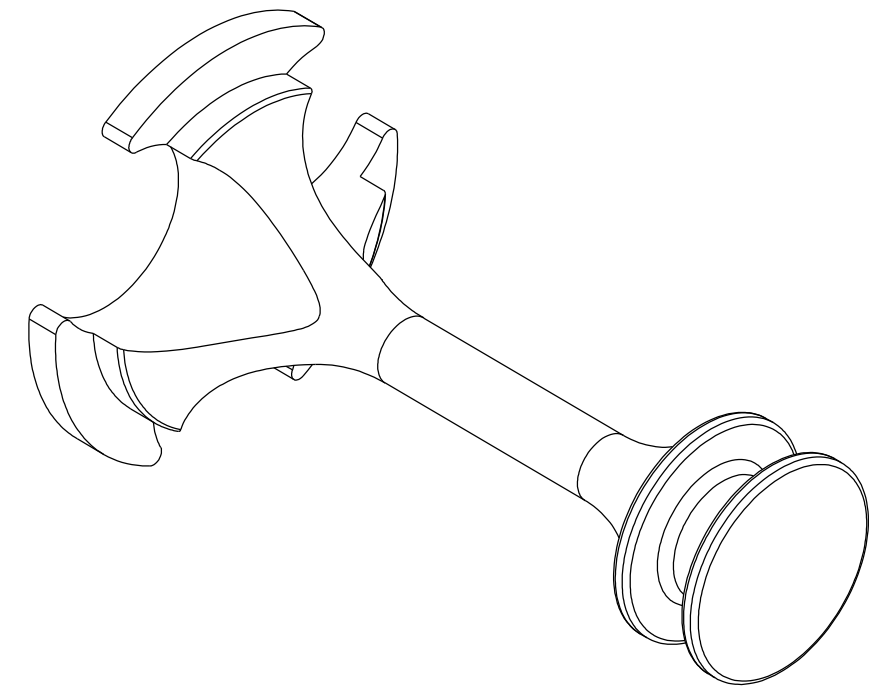
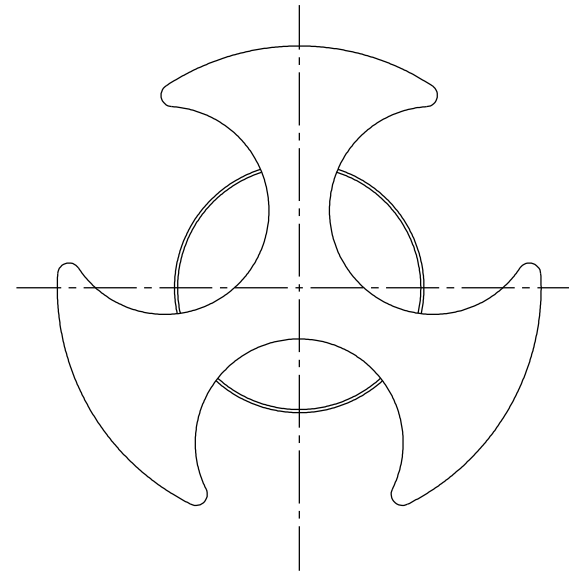
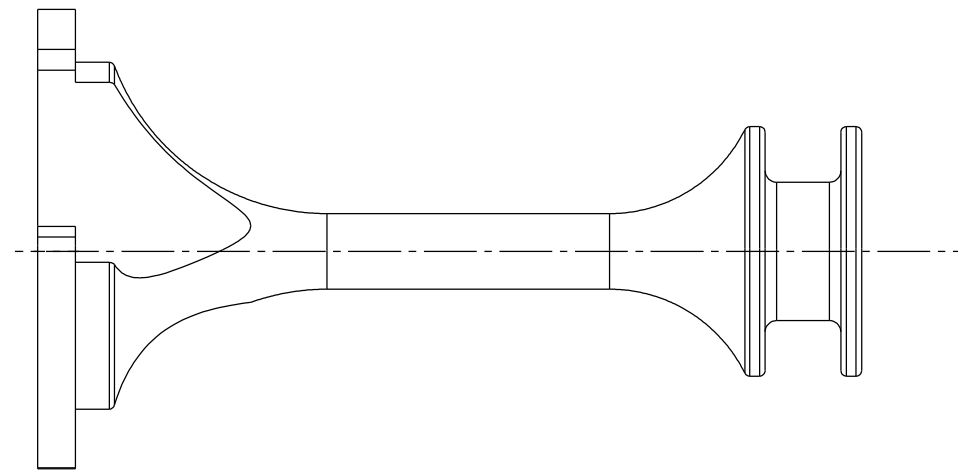
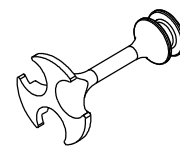
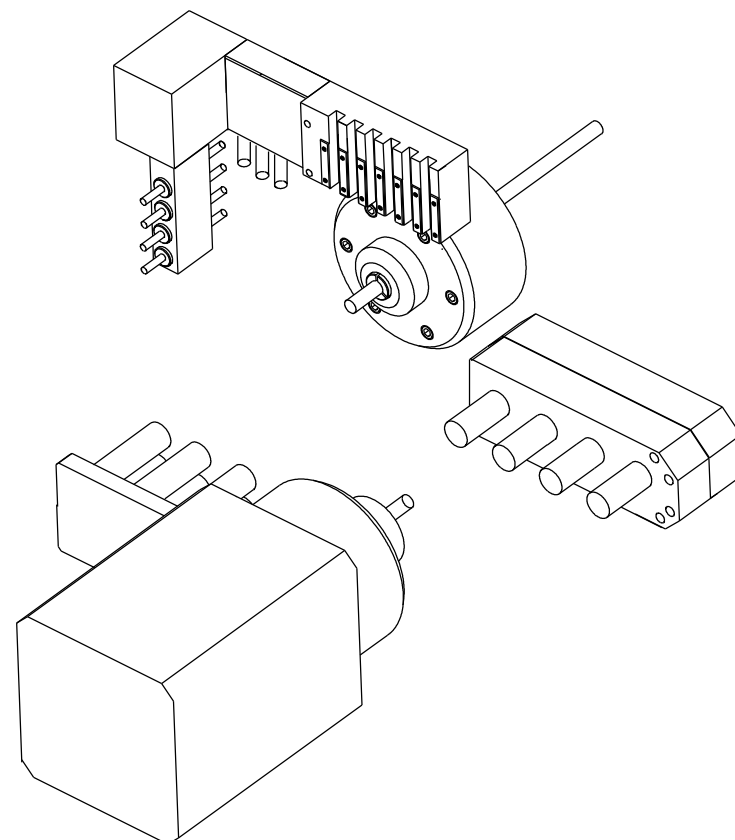


MODEL IN SCALE 5:1



MACHINE : SWISS TYPE LATHE



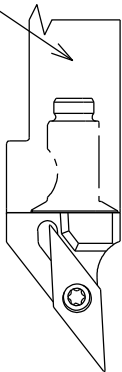
Isometric view
Scale: 1:1

WORK : MQDB SOCKET VALVE

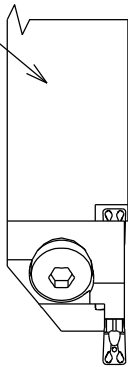
WORK MATERIAL : SUS304,X5CrNi18-10
(STAINLESS STEEL)

Unspecified Tolerances	Draw		Customer:		
Dim.s:	Design		Designation:	Dwg.No.	
	Check		LAYOUT MQDB SOCKET VALVE		
Angles:	Appr.		Process	Layout.	Page 1
	Scale		Lead Drawing		Of 1
			-		Rev. No.
					Reg.No.
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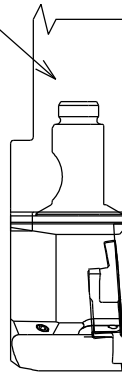
CUT101
OD Finish Facing
QC-1212X-OH2
QC12-SVJCR11-F02-OH
VCGT110302MRTMV ST4



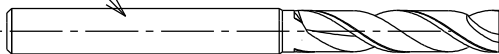
CUT103/CUT104/CUT105/CUT106/CUT108
OD Groove Turning
OD Finish Turning
GTWPR1216-3D07
GWPG300N04D-GW DM4



CUT107
OD Finish Turning
QC-1212X-CHP
QC12-STCR18-CHP
TCP18R150F-010-35 SH7025



CUT102
Drilling
Special Flat Drill (Special)



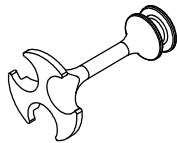
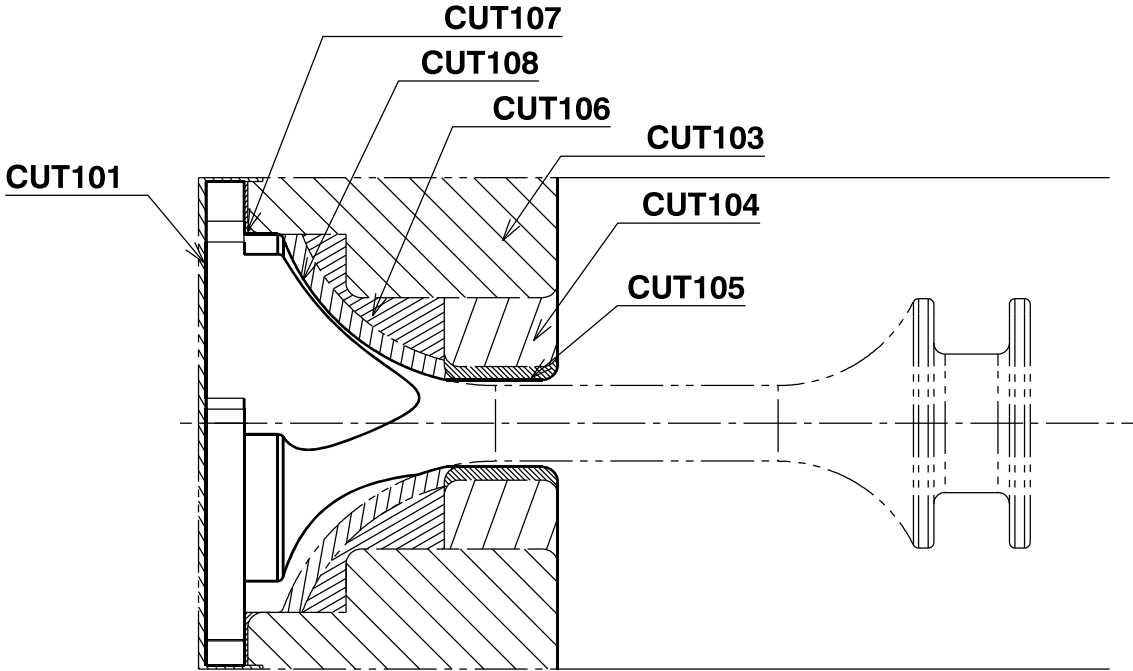
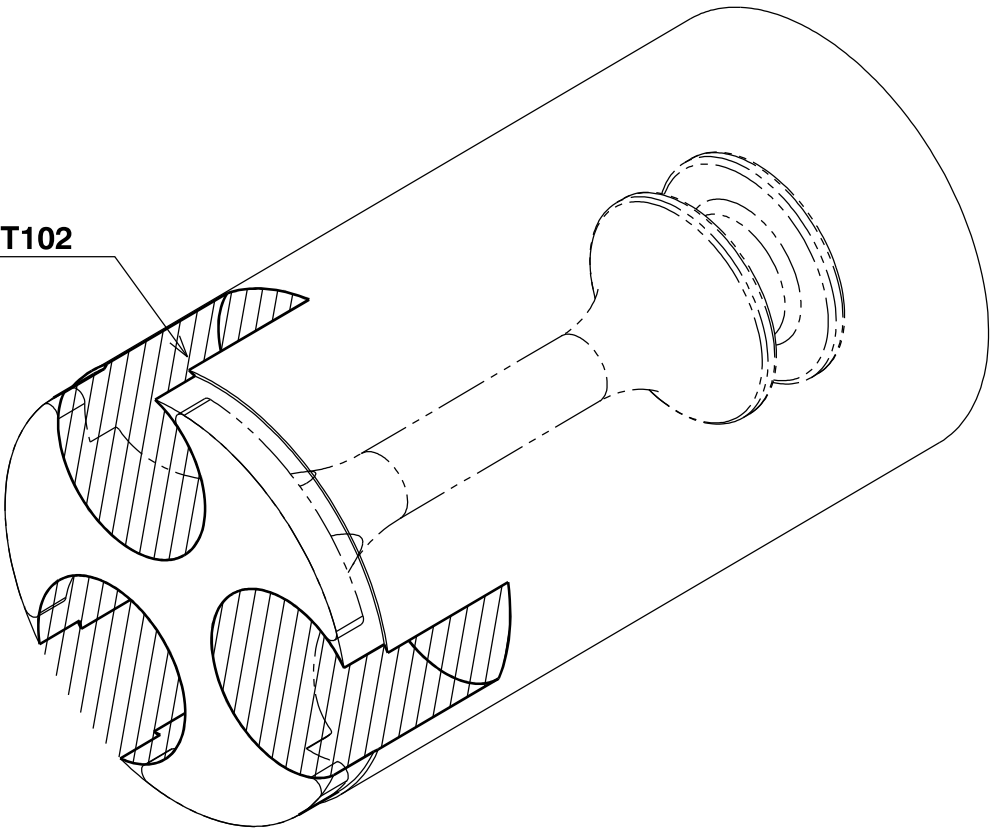
N-Swiss JOINT
Modular Type

SCRUM DUO

ModuMini-Turn
TetraMini-Cut
TungTurn-Jet

SolidDrill

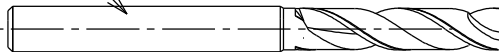
CUT102



Isometric view
Scale: 1:1

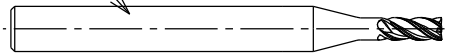
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	Design			Designation:			
Dim.s:	Check			LAYOUT MAIN-MQDB SOCKET VALVE		Dwg.No.	
	Appr.					Process	
Angles:	Scale			Concept		Of 1	
	© 2026 Tungaloy Corporation - Copyrights Notice			-		Reg.No.	
					A3L		

CUT109
Deburring
Special Flat Drill (UOP)



SolidDrill

CUT111
Shoulder Milling
TEC030E4L-8/11C06CF-57 AH725



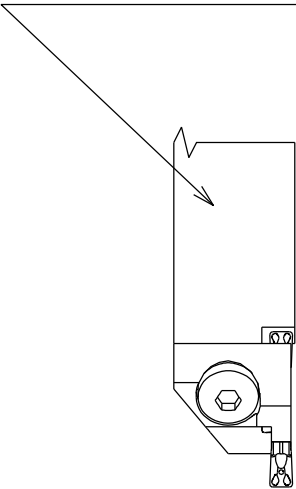
SolidMeister

CUT113
Deburring
TEB010A2-015/06C4M45 AH750



SolidMeister

CUT110
Deburring
GTWPR1216-3D07
GWPG300N04D-GW DM4



SCRUM DUO

CUT112
Face Milling
TEC030E4L-8/11C06CF-57 AH725

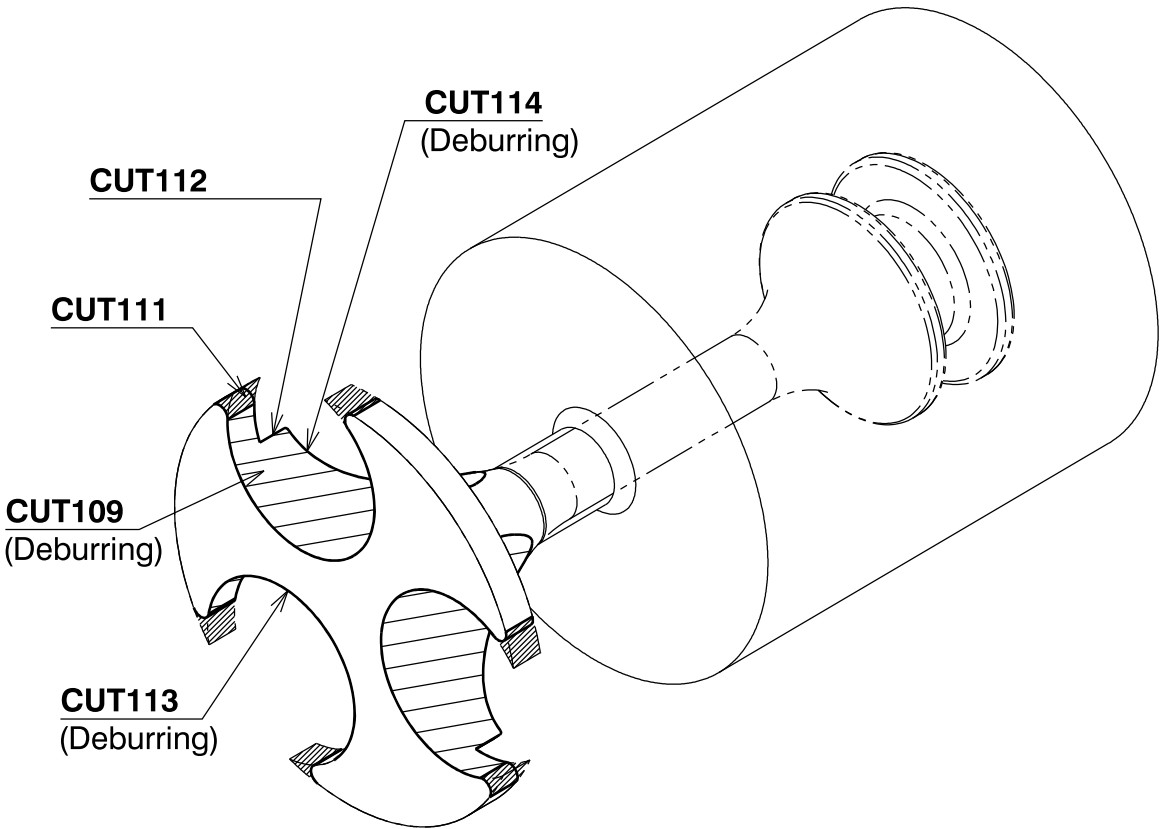


SolidMeister

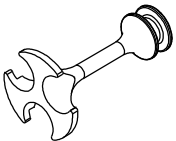
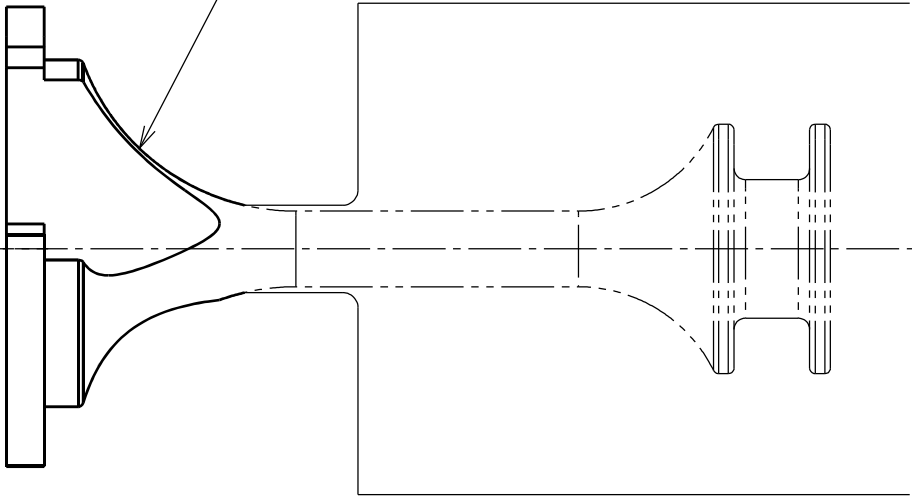
CUT114
Deburring
TEB010A2-015/06C4M45 AH750



SolidMeister



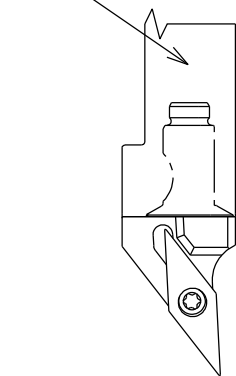
CUT110
(Deburring)



Isometric view
Scale: 1:1

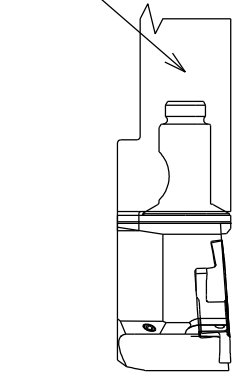
Unspecified Tolerances	Draw			Customer:				
	Design			Designation:				
Dim.s:	Check			LAYOUT MAIN-MQDB SOCKET VALVE			Dwg.No.	
	Appr.			Process	Layout.	Page 1	Rev. No.	
	Scale			Concept		Of 1		
	© 2026 Tungaloy Corporation - Copyrights Notice			-.-		Reg.No.		
						A3L		

CUT115/CUT116/CUT117
OD Rough Turning
OD Finish Turning
QC-1212X-OH2
QC12-SVJCR11-F02-OH
VCGT110302MRTMV ST4



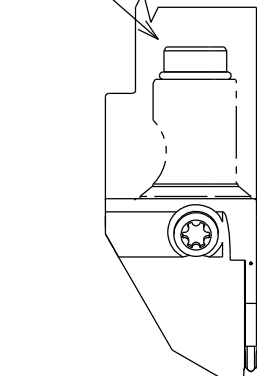
N-Swiss JOINT
Modular Type

CUT118
OD Grooving
QC-1212X-CHP
QC12-STCR18-CHP
TCP18R150F-010-35 SH7025

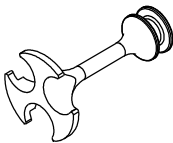
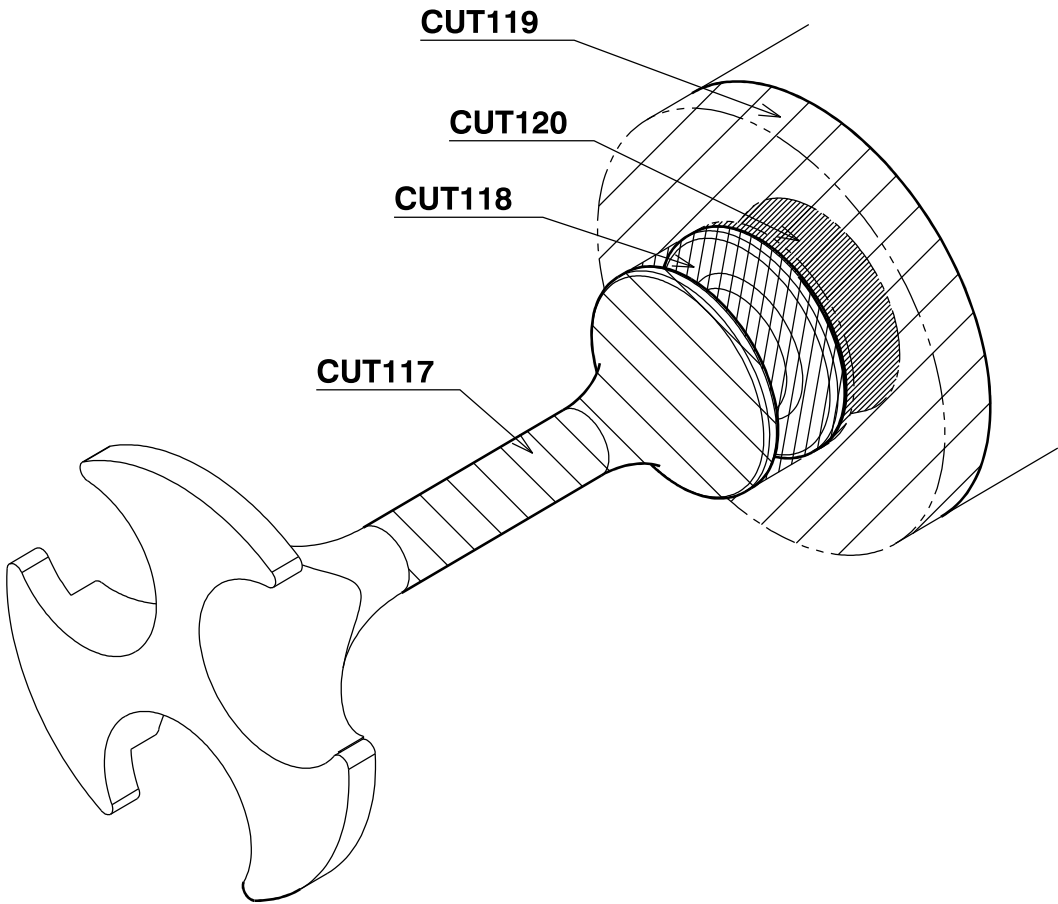
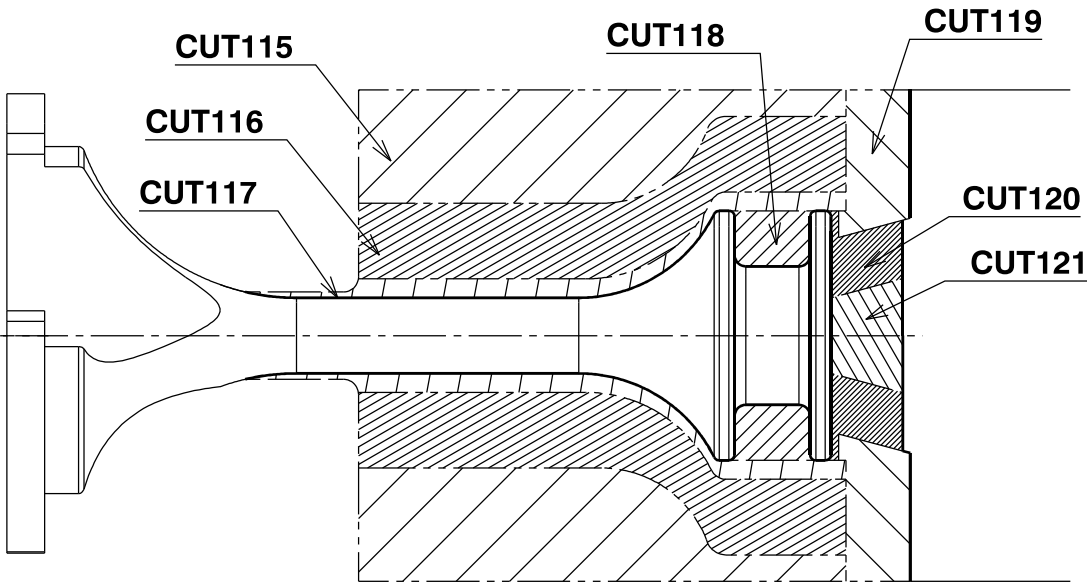


ModuMini-Turn
TetraMini-Cut
TungTurn-Jet

CUT119/CUT120/CUT121
Parting Off
QC-1616X-OH2
QC16-CTDPR-20D32-OH
CTDP20R15 ST4



N-Swiss JOINT
Modular Type
CUT DUO



Isometric view
Scale: 1:1

Unspecified Tolerances	Draw			Customer:				
	Design			Designation:				
Dim.s:	Check			LAYOUT MAIN-MQDB SOCKET VALVE			Dwg.No.	
	Appr.			Process	Layout.	Page 1	Rev. No.	
	Scale			Concept		Of 1		
	© 2026 Tungaloy Corporation - Copyrights Notice			-.-		Reg.No.		
						A3L		