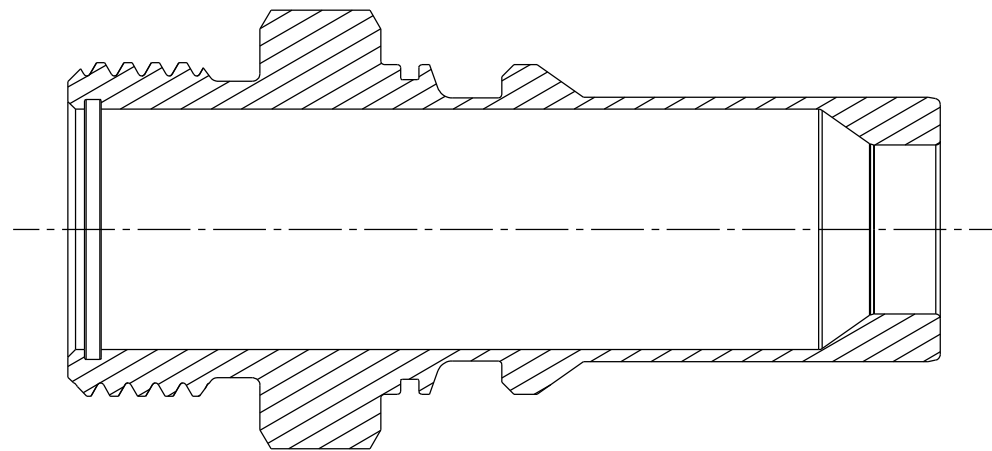
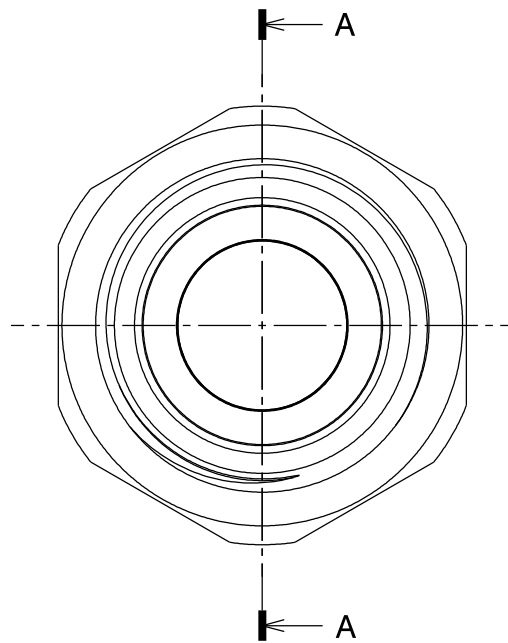


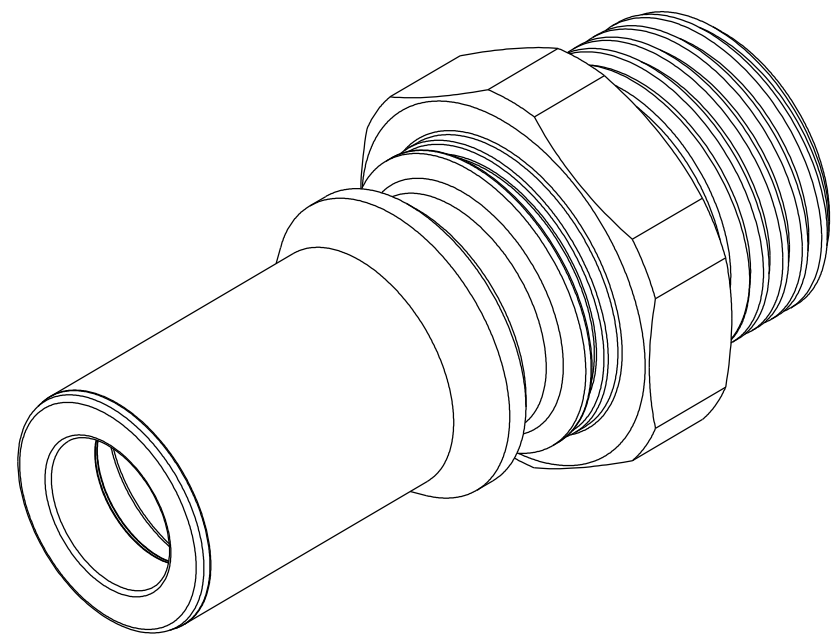
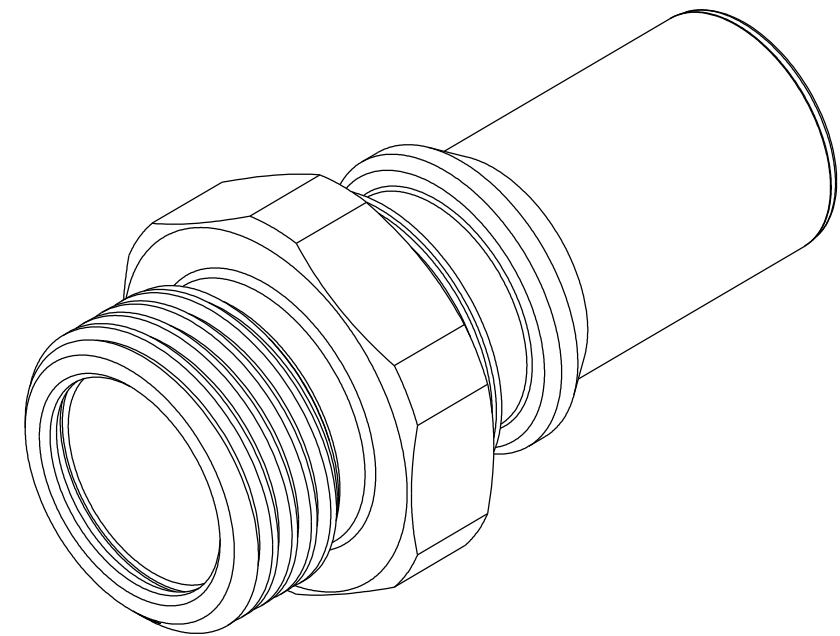
MODEL IN SCALE 2:1



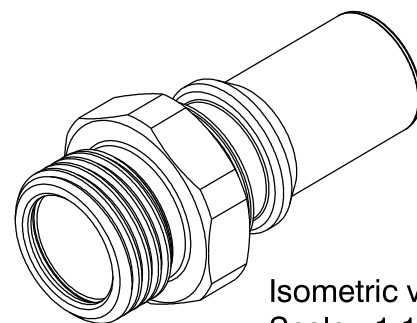
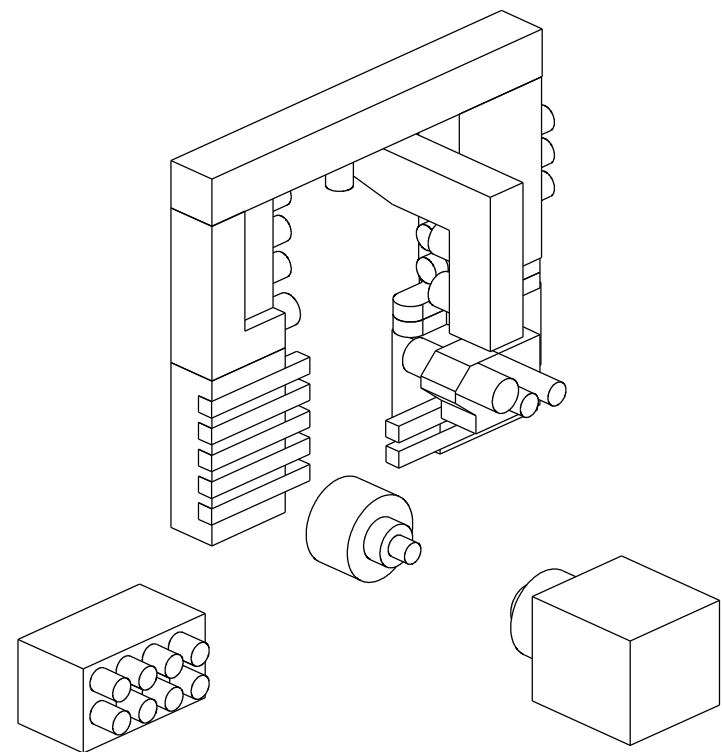
Section view A-A



Front view
Scale: 2:1



MACHINE : SWISS TYPE LATHE



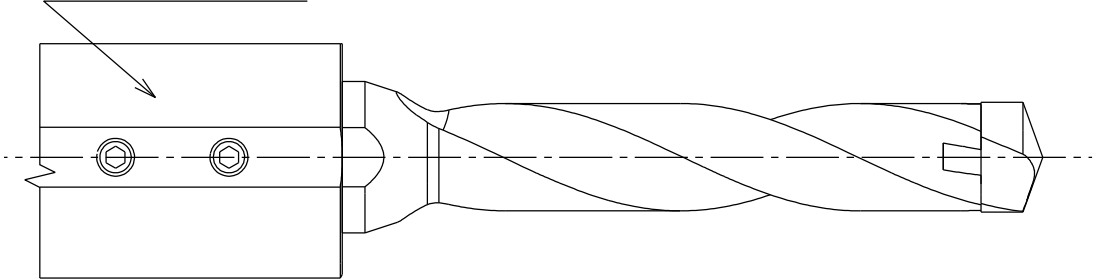
Isometric view
Scale: 1:1

WORK : UQD PLUG BODY

WORK MATERIAL : SUS304,X5CrNi18-10
(STAINLESS STEEL)

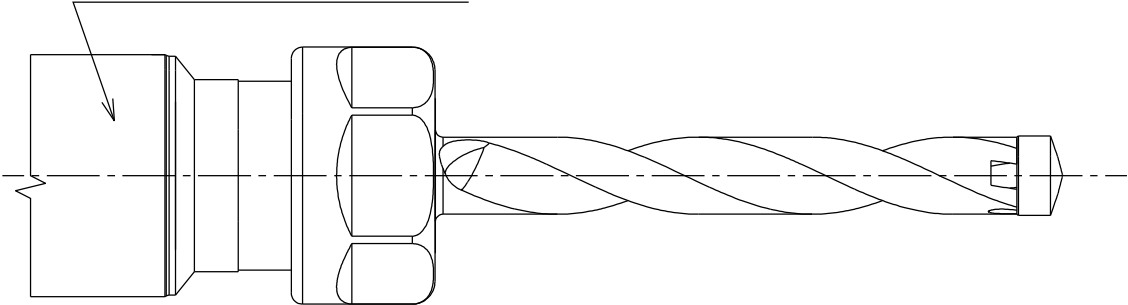
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Angles:	Appr.			Process	Layout.	Page 1	Rev. No.
	Scale			Lead Drawing		Of 1	
	© 2026 Tungaloy Corporation - Copyrights Notice			-.-		Reg.No.	
						A3L	

CUT101
Rough Drilling
BLM32-16LR
TID145F16-5
DMP149 AH9130



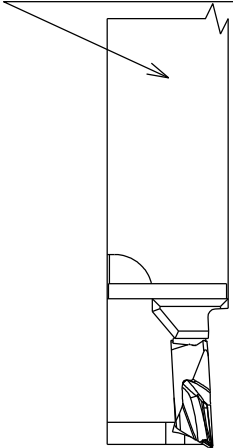
DrillMeister

CUT102
Rough Drilling
ST32X100ER20 (Special)
ER20SEAL12AA
TID105R12-6
DMM105 AH9130

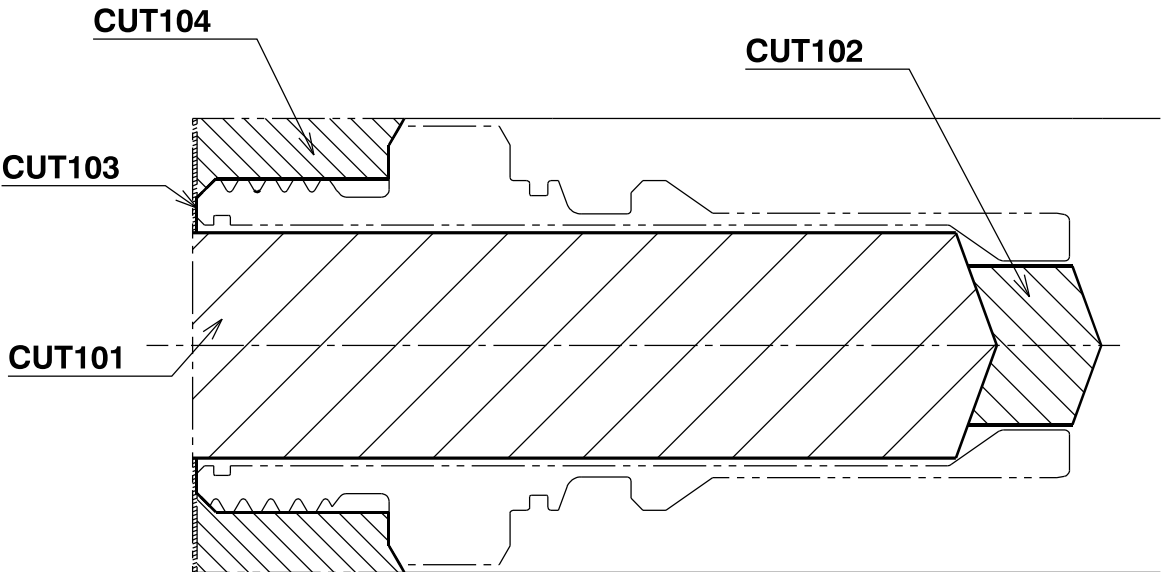
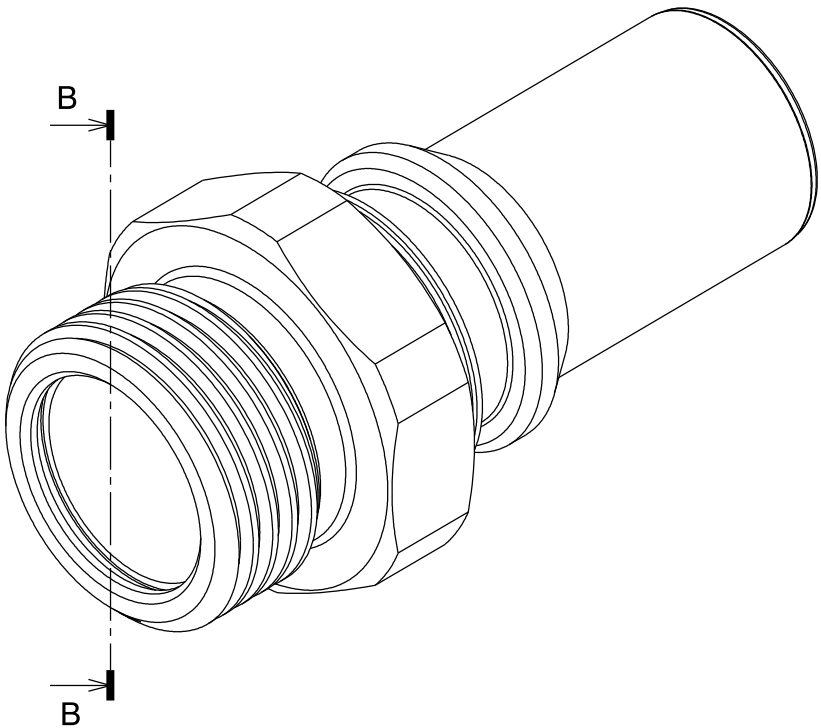


DrillMeister

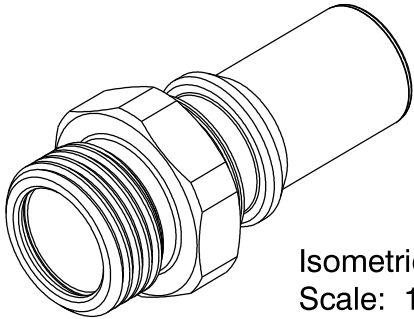
CUT103/CUT104
OD Face Turning
OD Finish Turning
TFTR1616X-OH2
TFX3304MR ST4



The Front Max

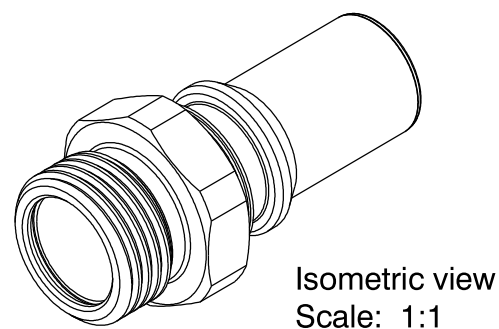
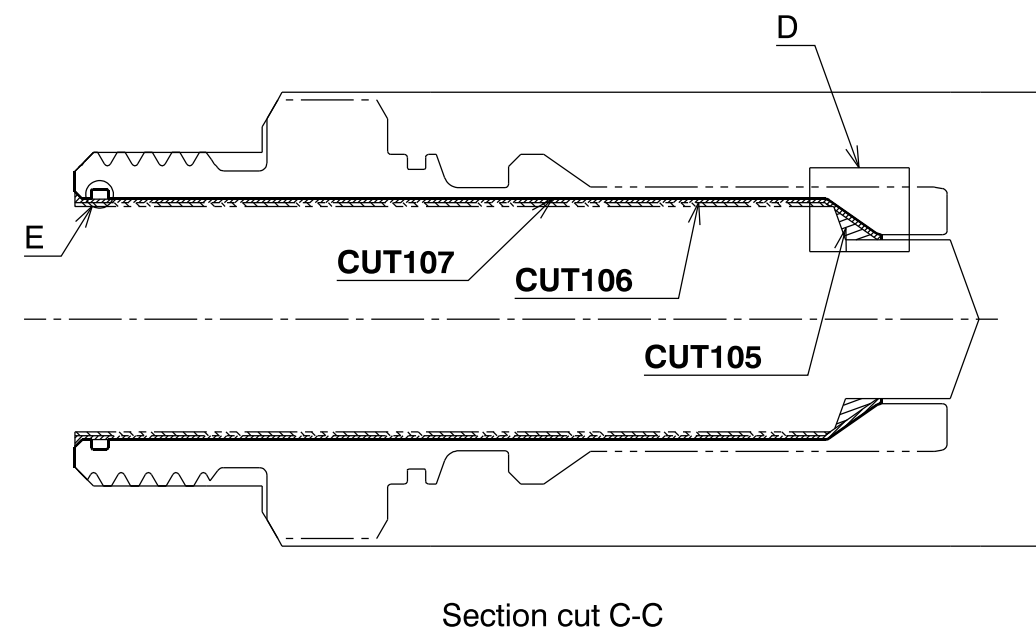
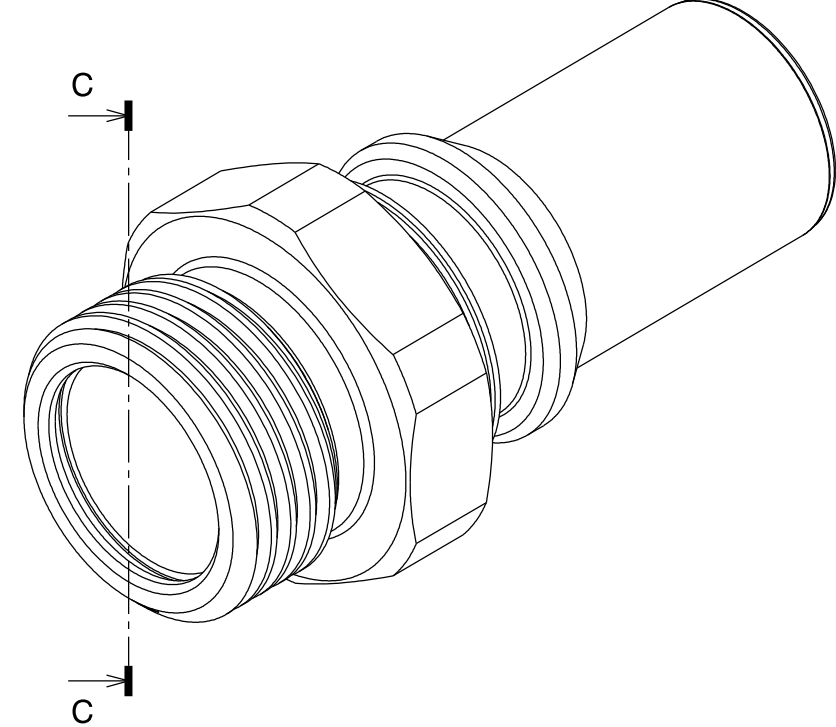
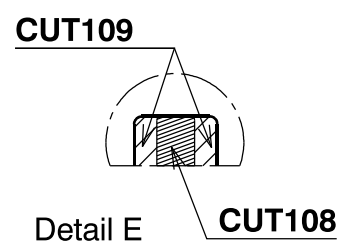
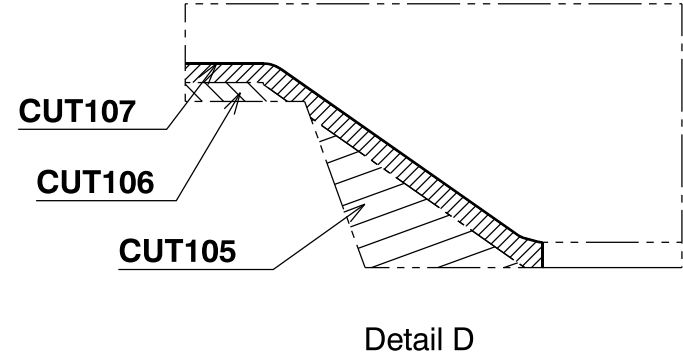
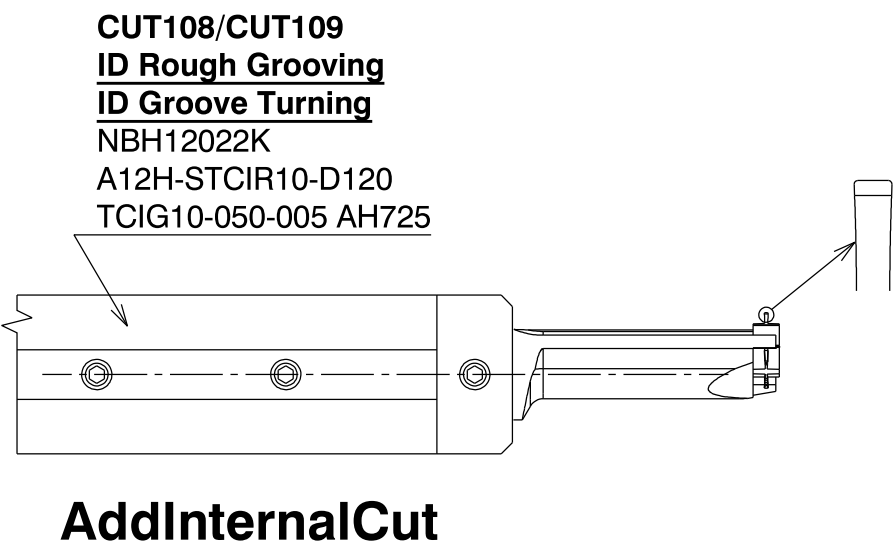
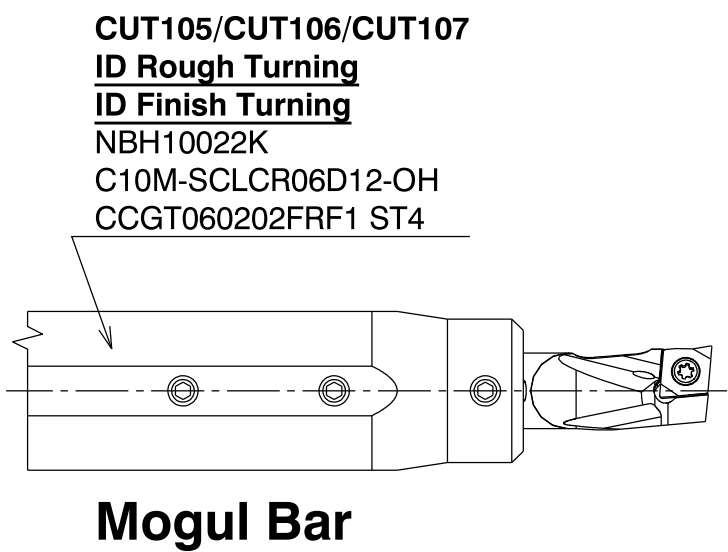


Section cut B-B



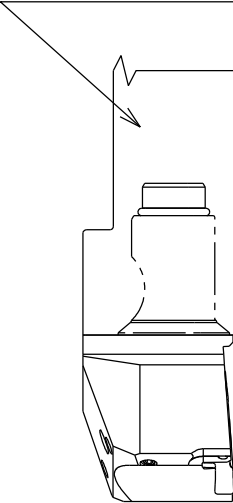
Isometric view
Scale: 1:1

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Dim.s:	Check			LAYOUT MAIN-UQD PLUG BODY		Dwg.No.		
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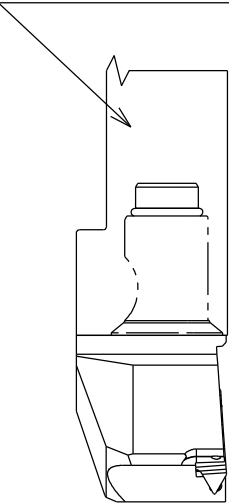
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	Scale			Concept		Of 1	No.
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						A3L	

CUT110/CUT111/CUT116/CUT117
OD Rough Grooving
OD Groove Turning
QC-1616X-CHP
QC16-STCR18-CHP
TCG18R250-030 AH7025



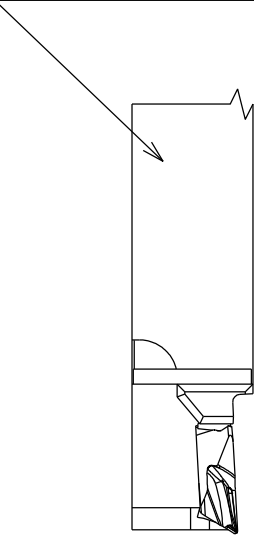
ModuMini-Turn
TetraMini-Cut
TungTurn-Jet

CUT112/CUT115
OD Threading
Thread Deburring
QC-1616X-CHP
QC16-STCR18-CHP
TCT18R-60N-020 AH725



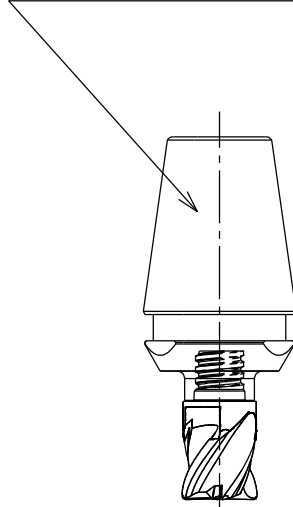
ModuMini-Turn
TetraMini-Cut
TungTurn-Jet

CUT113/CUT114
OD Deburring
OD Finish Turning
TFTR1616X-OH2
TFX3304MR ST4



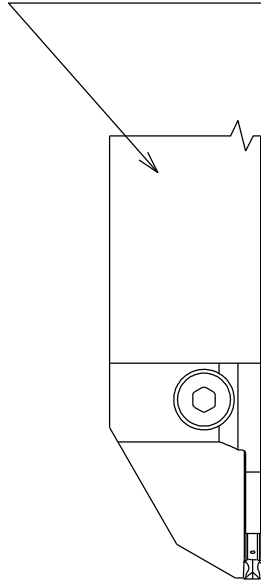
The Front Max

CUT118
Cotter Milling
VER20AL004S06-S
VEH100L07.0R05I04S06 AH715

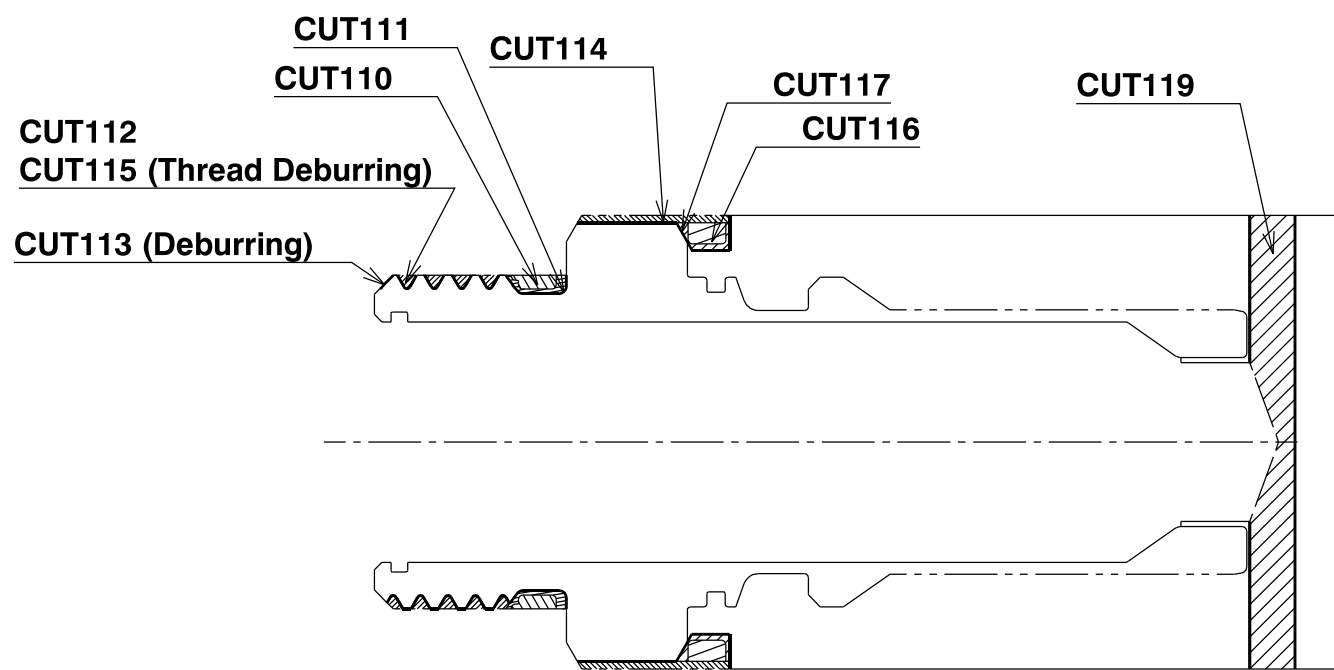


TungMeister

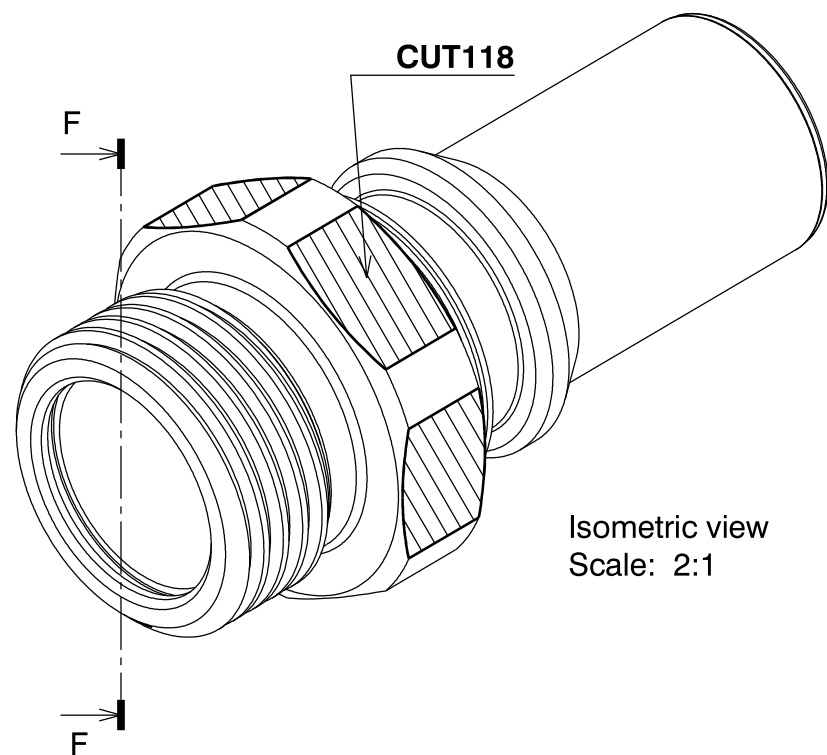
CUT119
Parting off
CTDPR20-25D34A-OH2
CTDP25N02 ST4



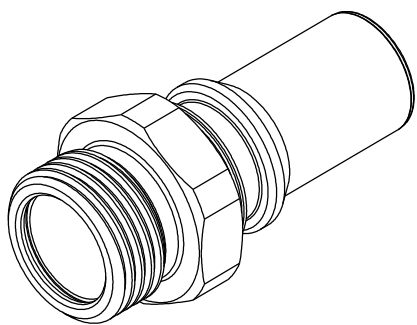
CUT DUO



Section cut F-F

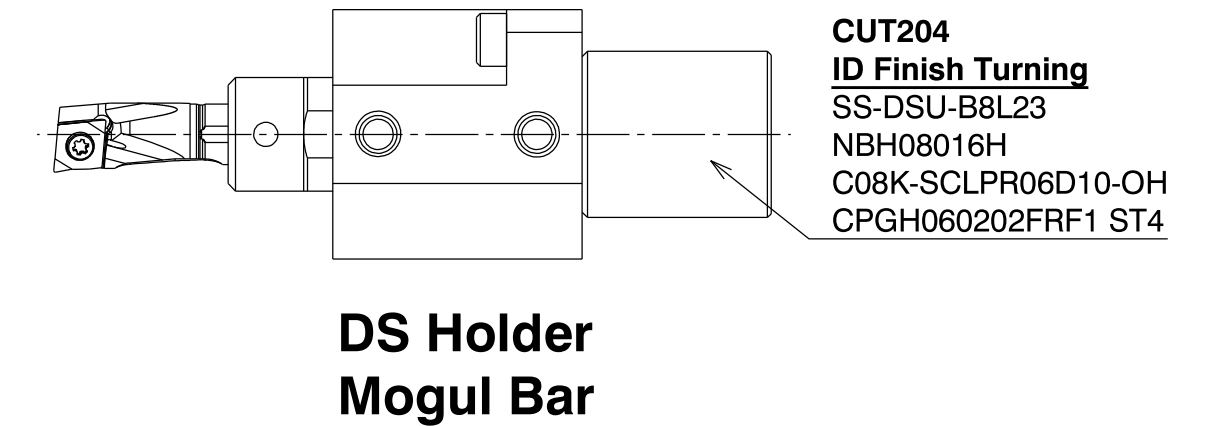
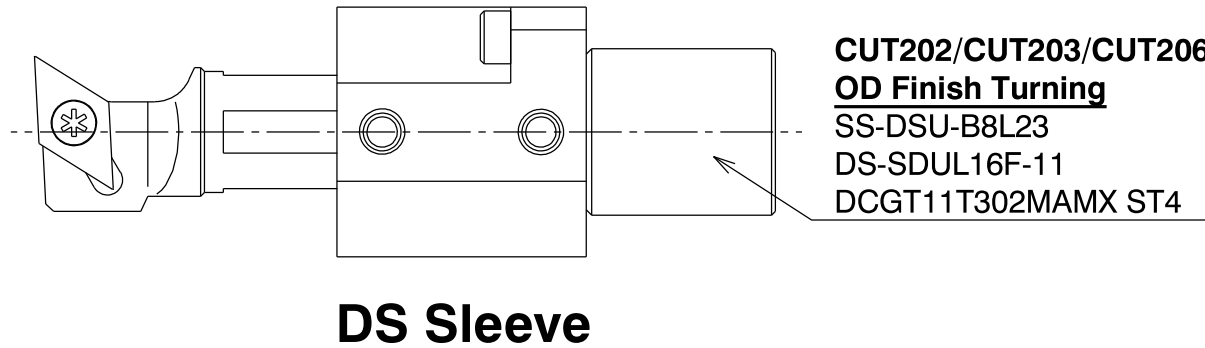
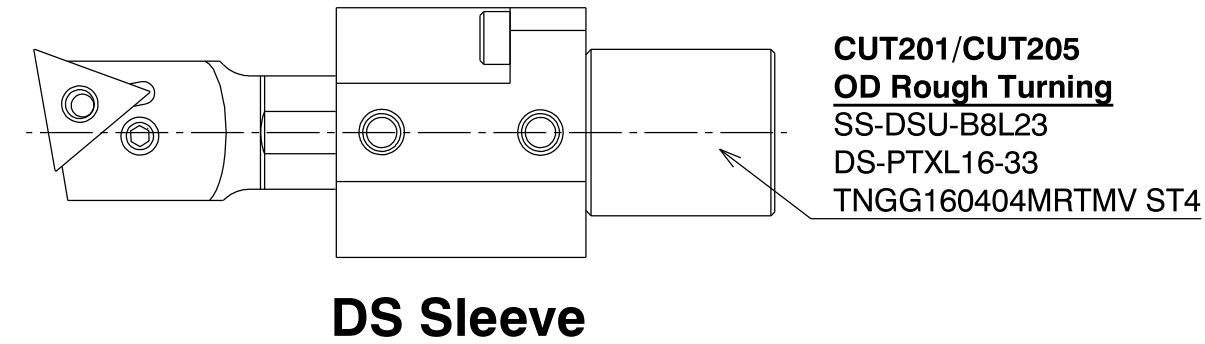
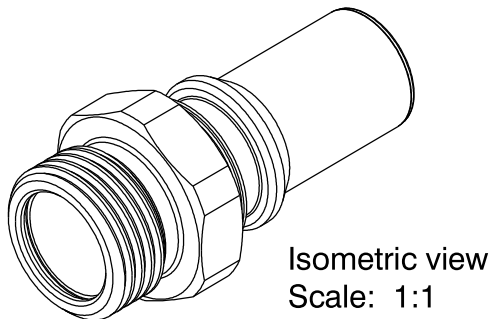
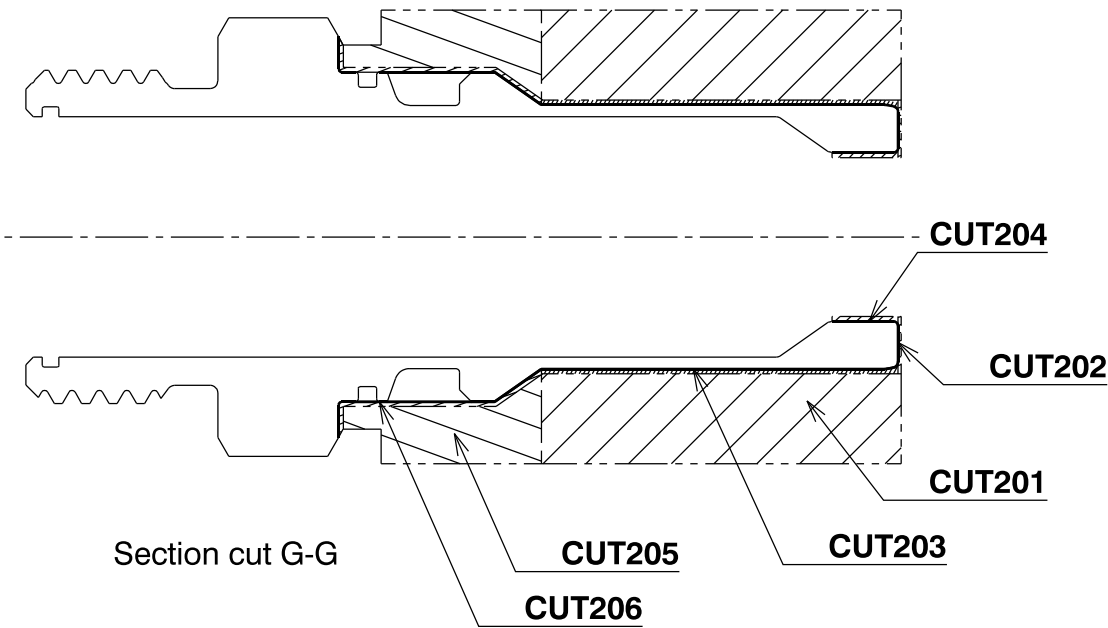
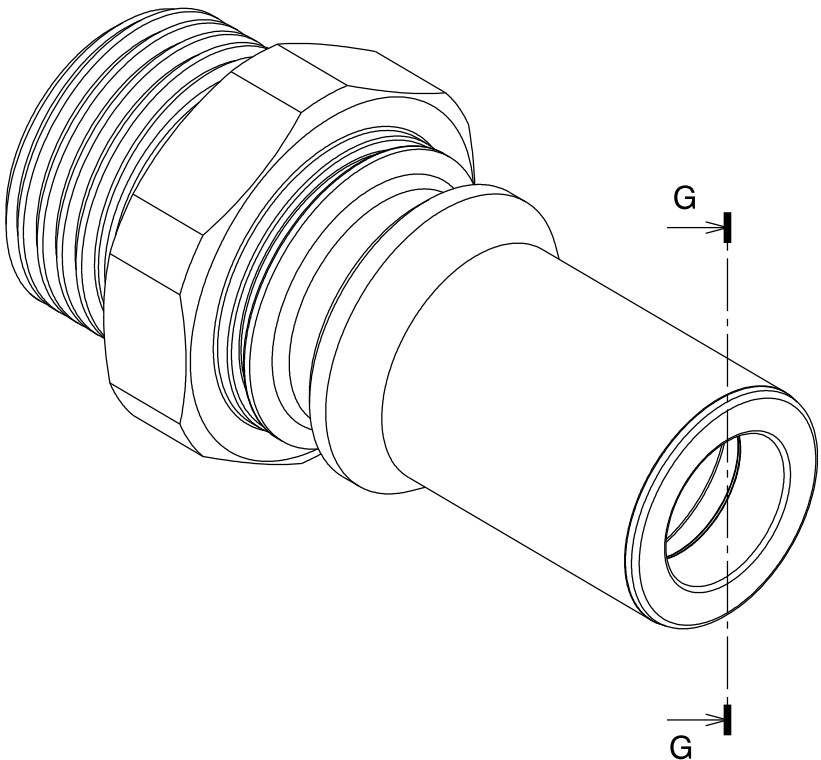


Isometric view
Scale: 2:1

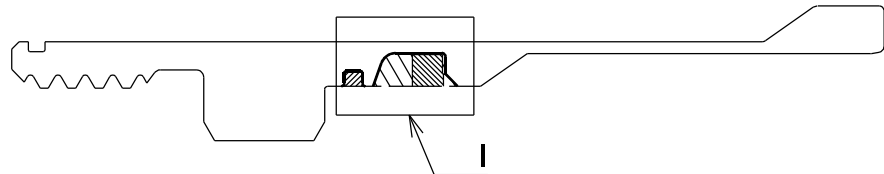
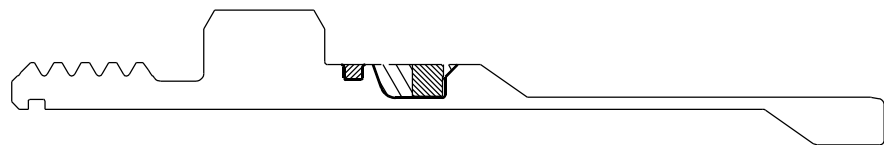
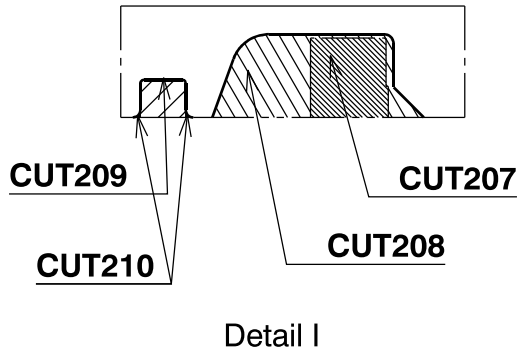
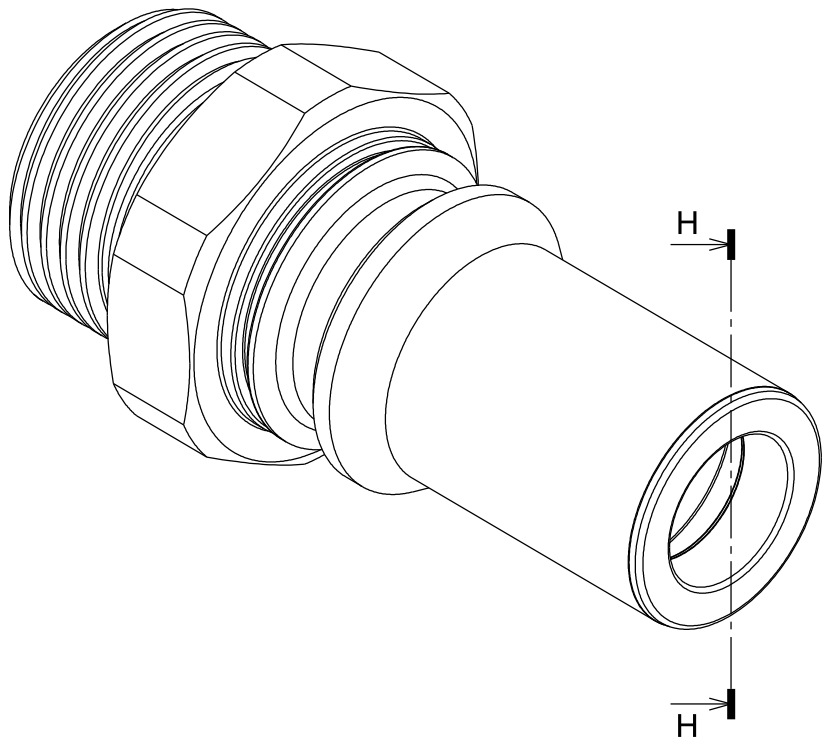


Isometric view
Scale: 1:1

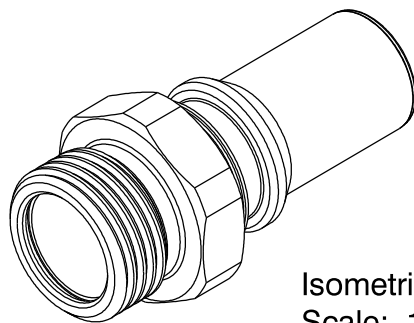
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Angles:	Appr.			Process	Layout.	Page 1	Rev.
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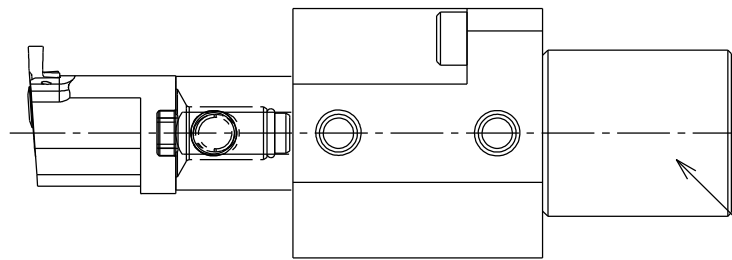
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Angles:	Appr.			Process	Layout.	Page 1	Rev.
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Section cut H-H

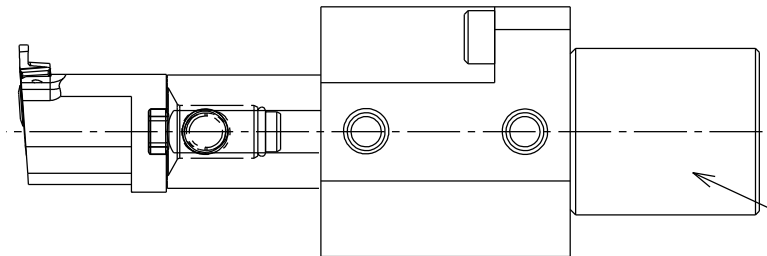


Isometric view
Scale: 1:1



CUT207/CUT208
OD Grooving
OD Groove Turning
SS-DSU-B8L23
A16X-QR12
QR12E-STCL18-CHP
TCP18R200F-010-35 SH7025

DS Sleeve
ModuMini-Turn
TetraMini-Cut
TungTurn-Jet



CUT209/CUT210
OD Grooving
SS-DSU-B8L23
A16X-QR12
QR12E-STCL18-CHP
TCP18R125F-010 SH7025

DS Sleeve
ModuMini-Turn
TetraMini-Cut
TungTurn-Jet

Unspecified Tolerances	Draw			Customer:			
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Dim.s:	Check			LAYOUT SUB-UQD PLUG BODY		Dwg.No.	
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